



## Lathe - Maintenance Schedule



### INTRODUCTION

Keep your Haas machines running at peak performance while avoiding unplanned downtime. A maintenance program allows you to manage your schedule rather than getting caught with untimely surprises. This page shows the recommended maintenance intervals. To change the control default Automatic Maintenance Reminders settings refer to: [Classic Haas Control \(CHC\) - Automatic Maintenance Reminders](#)

#### Automatic Parts Loader

Maintenance Item	Hours - In Motion	Hours - Power On	Maintenance Setting
Lubricate the linear guide runner blocks (U and W axes)	1000	-	-
Lubricate the U and W axes rack gear	1000	-	-
Clean chips from the roller surface	50	-	-

#### Auxiliary Filter

Maintenance Item	Hours - In Motion	Hours - Power On	Maintenance Setting
Service the Auxiliary Filter <ul style="list-style-type: none"> <li>Check the Auxiliary Filter Gauge</li> <li><a href="#">Clean the filter rubber seal and lubricate</a></li> </ul>	600	-	-

#### Axes Grease / Oil Lubrication

Maintenance Item	Hours - In Motion	Hours - Power On	Maintenance Setting
Inspect the grease reservoir pressure	-	50	-
Inspect grease reservoir level	200	-	-
Inspect lubrication tank level	200	-	172
Inspect the hoses for cracking	-	1200	-
<a href="#">Replace the oil filter</a>	2400	-	169
<a href="#">Replace the oil</a>	2400	-	-
<a href="#">Clean the oil tank</a>	2400	-	-

# Manual Lathe Maintenance Schedule

**RS Peters**



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