



INSTALLATION

1) Check that crank timing sprocket key is in match with timing mark on cylinder block.

2) Install crankshaft timing sprocket as shown in figure. Match mark faces to chain cover.

3) Apply oil to bush of idler sprocket.

4) Install sprocket shaft and idler sprocket.

5) Install 1st timing chain by aligning dark blue plate of 1st timing chain and match mark on idler sprocket.

6) Bring yellow plate of 1st timing chain into match with match mark on crankshaft timing sprocket.

7) Install timing chain tensioner as shown in figure.

Tightening Torque

(a): 25 N·m (2.5 kg·m, 18.5 lb·ft)

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Actualidad económica ,2003 Suzuki Vitara Service Manual ,1988 *Suzuki Vitara Supplementary Service Manual for Automatic Transaxle* Suzuki Jidōsha Kōgyō Kabushiki Kaisha,Suzuki Motor Co,1989 *Suzuki Vitara Supplementary Service Manual* ,1995 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), *Suzuki SJ Series & Vitara Owners Workshop Manual* Bob Henderson,A. K. Legg,1994 **Suzuki Service Manual T500-II** Suzuki Motor Co. Ltd,1969

Suzuki SF 413 Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1990 **Suzuki GS550 Service Manual** Suzuki Motor Company Pty.Ltd,198? Suzuki Service Manual [for] Suzuki GT380 Suzuki Motor Co. Ltd,1972 **Suzuki Motor Manual Model TS 185** Suzuki Motor Co. Ltd, Suzuki VS1400 93-97 Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1992 This manual is suitable for experienced mechanics as well as apprentice mechanics and do it yourself mechanics *Suzuki LJ0/80V Service Manual* Motor Co. Ltd Suzuki, **Suzuki Service Manual [for] Model U50.U50D** Suzuki Motor Co. Ltd,1968 **Suzuki Service Manual** Suzuki Motor Company, *Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol* Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines *Suzuki Suzuki*, Motor Co. Ltd,1977 **Suzuki SJ413 Service Manual** Suzuki Motor Company Limited,1984 Covers 1324cc engine from 1984 1990 *Suzuki Suzuki Motor Corporation (Hamamatsu)*,1997 Suzuki Service Manual ,1969

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