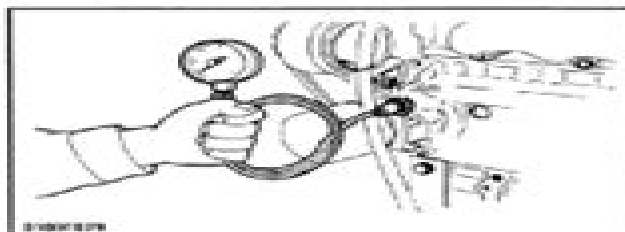


(5) Lubricating system**CHECKING**

(1) Relief Valve

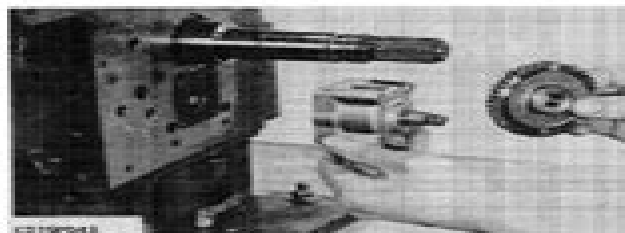
Engine Oil Pressure (See page 13)

1. Remove the oil pressure switch and install a pressure tester (Code No: 07916-32031).
2. Start the engine and run it until it is warmed up, and measure the oil pressure both at idling and rated speed.
3. If the oil pressure is less than the allowable limit, check the lubricating circuit.

Relief Valve

1. Drain the engine oil and remove the oil filter cartridge to check it.
2. Check the relief valve for dirt, and the seat and ball for damage.
3. If damaged, replace.
4. Check the free length of spring.
5. If less than the allowable limit, replace.

Spring free length	Factory spec.	35 mm 1.38 in.
	Allowable limit	30 mm 1.18 in.

DISASSEMBLING AND ASSEMBLING**Oil Pump**

1. Remove the pump gear nut.
2. Pull out the pump gear with a puller.
3. Remove the screws and the oil pump.

NOTE

- Loosen the pump gear nut while oil pump gear and drive gear are in mesh.

Kubota V2203 B For Gehl Skidloader Diesel Engine Parts Manual

CO Houle



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