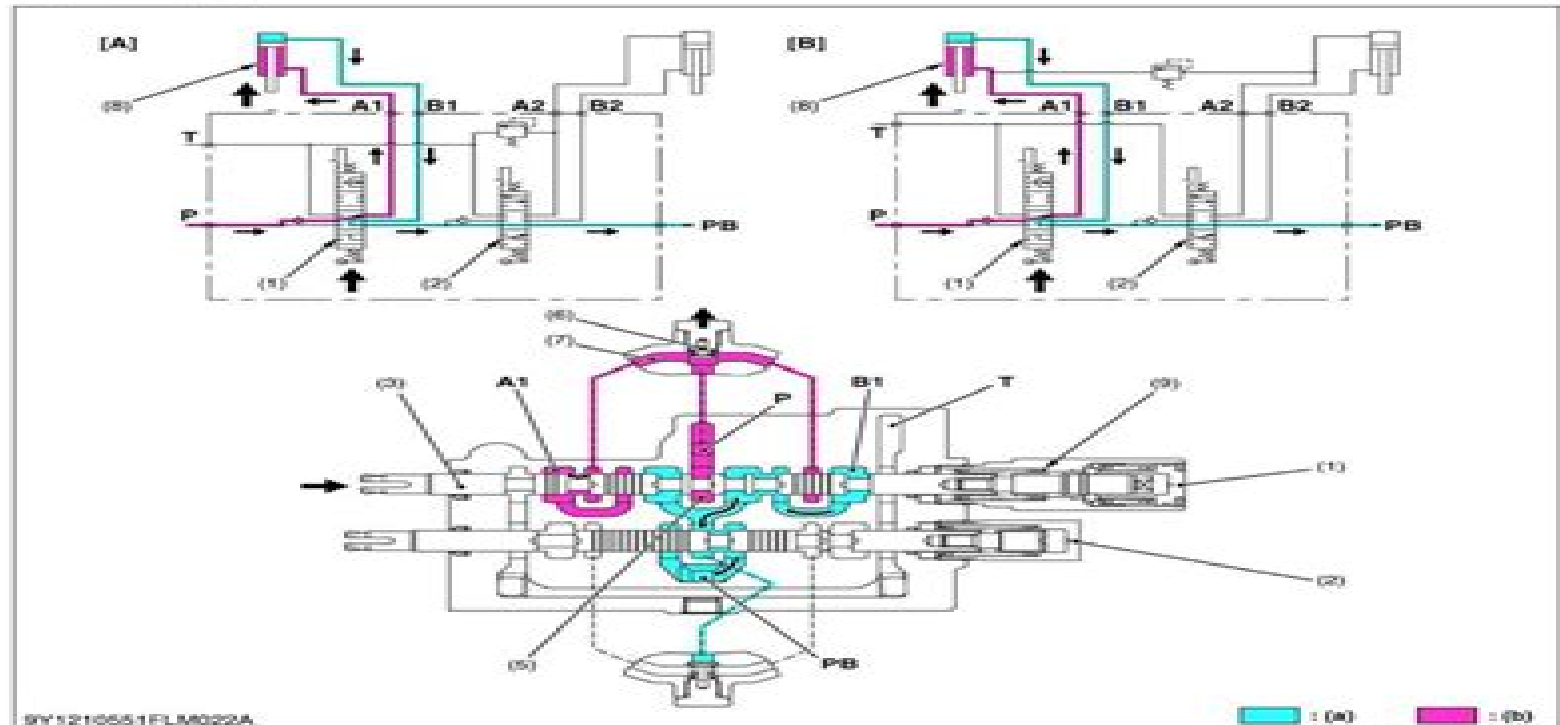


"DOWN" Position



SY1210551FLM022A

■ : (a)
 ■ : (b)

- When the operator lowers the boom, the spool (3) is pushed into the loader control valve. Thus it forms oil passage between passage 1 (7) and A1 port, also between B1 port and PB passage 1 (4).
- As the oil passage from the neutral passage 1 (5) to the PB passage 1 (4) is closed by the spool (3), the pressure-fed oil from the P port opens the load check valve (6) and flows through the notched section of the spool (3) and A1 port to retract the boom cylinder (8).
- return oil from the boom cylinder (8) flows from the B1 port through the passage in the spool (3) and PB passage 1 (4) to the bucket control section (2).

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Kubota Loader 524 Manual

Terry C. Jones



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