



### Timing Belt

1. Loosen the cam pulley mounting screw (4).
2. Loosen the nut (3) and the tensioner mounting bolt (6) to the extent that the tensioner (2) moves.
3. Disconnect the spring (7) and remove the timing belt (1).
4. Remove the cam pulley (5).

### (When reassembling)

1. Loosen the nut (3) and the tensioner mounting bolt (6) to the extent that the tensioner (2) moves.
2. Disconnect the spring (7) and replace the timing belt (1).
3. Check to see each parts is aligned with its aligning mark.  
(A): Crank pulley (9) and crankcase cover (8).  
(B): Timing belt white solid line and crank pulley (9).  
(C): Cam pulley (5) and timing belt white dotted line.
4. Slowly turn the flywheel two or three turns in the direction of rotation (D) of the engine (counterclockwise viewed from the flywheel side). (Do not turn it in the opposite direction.)
5. Tighten the nut (3) and tensioner mounting bolt (6). Apply a force of about 98 N (10 kgf, 22 lbf) to the position shown by the arrow with a fingertip and check the deflection of the belt.

Timing belt tension	5.00 to 10.0 mm 0.197 to 0.393 in.
---------------------	---------------------------------------

- |                               |                           |
|-------------------------------|---------------------------|
| (1) Timing Belt               | (A) Align Mark            |
| (2) Tensioner                 | (B) Align Mark            |
| (3) Nut                       | (C) Align Mark            |
| (4) Cam Pulley Mounting Screw | (D) Direction of Rotation |
| (5) Cam Pulley                |                           |
| (6) Tensioner Mounting bolt   |                           |
| (7) Spring                    |                           |
| (8) Crankcase Cover           |                           |
| (9) Crank Pulley              |                           |

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### Head Cover

1. Remove the head cover (1).

- (1) Head Cover

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# Kubota Service Manual Transmission

**Michal Rosen-Zvi**



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