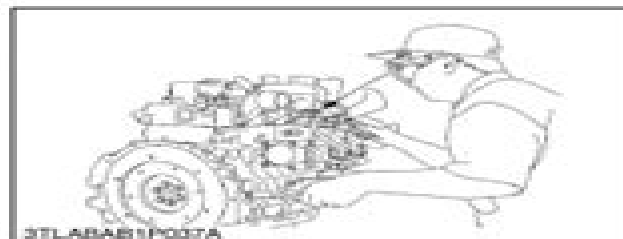


SECTION 5

FUEL SYSTEM

5.1 CHECKING AND ADJUSTING



5.1.1 Injection Timing

1. Remove the injection pipes from the injection pump.
2. Move the speed control lever to the maximum speed position.
3. Turn the flywheel counterclockwise (facing the flywheel) until the fuel fills up the hole of the delivery valve holder for #1 cylinder.
4. Turn the flywheel further and stop turning when the fuel begins to flow over.
5. Open the view port on the flywheel bell housing and read the number on the flywheel. The number indicated is the timing value for the engine. (The flywheel has a mark "1TC" and marks every 5° of engine timing to 25° total).

| | | |
|-----------------------|--------------------------|--|
| Timing 26-00118-00 | Factory Specification | 0.06 to 0.08 rad. 3.25° to 4.75° B.T.D.C. |
| Timing 26-00119-00 | Factory Specification | 0.09 to 0.12 rad. 5.25° to 6.75° B.T.D.C. |
| Timing 26-00119-03 | Factory Specification | 0.06 to 0.08 rad. 3.75° to 5.25° B.T.D.C. |
| Timing 26-00119-02 | Factory Specification | 0.10 to 0.13 rad. 5.75° to 7.25° B.T.D.C. |
| Timing 26-00120-00 | Factory Specification | 0.16 to 0.19 rad. 9.00° to 11.00° B.T.D.C. |
| Timing 26-00120-01 | Factory Specification | 0.09 to 0.12 rad. 5.25° to 6.75° B.T.D.C. |

NOTE

Injection timing adjustment is accomplished by adding or removing shims under the injection pump.

The timing advances by removing one shim and retards timing by adding the same shim.

The addition or removal of 0.05 mm (0.0020 in.) of shim, changes the injection timing by approximately 0.0087 rad. (0.5°).

The sealant should be applied to both sides of the soft metal gasket shim.

5.1.2 Shim Identification

Shims are available in thicknesses of 0.20 mm, 0.25 mm, 0.30 mm, and 0.35mm. Combine shims for adjustments.



1. 2-Holes: 0.20 mm shim
2. 1-Hole: 0.25 mm shim
3. 0-Holes: 0.30 mm shim
4. 3-Holes: 0.35 mm shim

5.1.3 Delivery Valves Fuel Seal

1. Remove the injection pipes, glow plugs, and the intake manifold, and install a compression gauge.
2. With the speed control lever set at the full throttle position, turn the crankshaft counterclockwise until the fuel pressure is built up.
3. Release the pressure in the delivery chamber by rotating the crankshaft to bottom dead center. (turn the crankshaft 1.57 rad. (90°) clockwise from fuel timing set point)
4. If the pressure drop for 5 seconds exceeds the allowable limit, replace the delivery valve or pump assembly.
5. If the pressure does not build up, replace the pump element with a new one and test again.

| | | |
|----------------------------------|--------------------------|--|
| Delivery Valve Fuel Tightness | Factory Specification | less than 981 kPa(10 kgf/cm ² , 142 psi pressure drop from injection pressure for 10 seconds) |
| | Allowable Limit | 981 kPa(10 kgf/cm ² , 142 psi pressure drop from injection pressure for 5 seconds) |

Kubota Engine Workshop Manual

S Nieto

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Table of Contents Kubota Engine Workshop Manual

1. Understanding the eBook Kubota Engine Workshop Manual
 - The Rise of Digital Reading Kubota Engine Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Engine Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Engine Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Engine Workshop Manual
 - Personalized Recommendations
 - Kubota Engine Workshop Manual User Reviews and Ratings
 - Kubota Engine Workshop Manual and Bestseller Lists
5. Accessing Kubota Engine Workshop Manual Free and Paid eBooks
 - Kubota Engine Workshop Manual Public Domain eBooks
 - Kubota Engine Workshop Manual eBook Subscription Services
 - Kubota Engine Workshop Manual Budget-Friendly Options

6. Navigating Kubota Engine Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Engine Workshop Manual Compatibility with Devices
 - Kubota Engine Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Engine Workshop Manual
 - Highlighting and Note-Taking Kubota Engine Workshop Manual
 - Interactive Elements Kubota Engine Workshop Manual
8. Staying Engaged with Kubota Engine Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Engine Workshop Manual
9. Balancing eBooks and Physical Books Kubota Engine Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Engine Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota Engine Workshop Manual
 - Setting Reading Goals Kubota Engine Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota Engine Workshop Manual
 - Fact-Checking eBook Content of Kubota Engine Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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