

4. CHECKING, DISASSEMBLING AND SERVICING

[1] CHECKING AND ADJUSTING

[1] Hydraulic Control Valve, Pump and Cylinder



Reel Valve Setting Process

1. Set the adaptor, valve and pressure gauge.
2. Start the engine and depress the speed control pedal.
3. Move the hydraulic oil cylinder lever way up to operate the reel valve and read the gauge.
4. If the pressure is not within the factory specifications, adjust with the adjusting screw (2).

Reel valve setting pressure	Factory spec.	to 14 to 15.7 MPa 140 to 150 kgf/cm ² 2100 to 2275 psi
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Condition

- Engine speed : Maximum
- Oil temperature : 40 to 60 °C
104 to 134 °F

(Reference)

- Replace the hydraulic pump if pressure does not rise in 13.2 MPa (130 kgf/cm², 1800 psi) or more.
- Thickness of plates (2):
0.1 mm (0.0039 in.), 0.2 mm (0.0079 in.), 0.4 mm (0.0157 in.)
• 0.27 MPa (2.74 kgf/cm², 39.9 psi) pressure is increased whenever the thickness of adjusting plate is increased by 0.1 mm (0.0039 in.)

(1) Control valve assembly
(2) Screw

(3) Plug

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[2] DISASSEMBLING AND ASSEMBLING

[1] Separating Hydraulic Pump



Disassemble Pump

1. Open the hydraulic oil fill from oil port.
2. Lift up the large bolt (1) by hand and support it so that the hydraulic cylinder should not drop (if hydraulic cylinder equipped).
3. Disconnect the suction hose (3) and delivery hose (2) from hydraulic pump.
4. Remove the pump base (4) and hydraulic pump (5) as a unit.
5. Remove the hydraulic pump mounting bolt and nut, then separate the hydraulic pump.

(When reassembling)

- Apply liquid gasket (Three Bond 1200) to joint face of pump base and front base.
- Take care not to damage the O-ring on the hydraulic pump.
- Use KUBOTA UDT or KUBOTA SUPER UDT fluid. Refer to "LUBRICANTS, Fluids, And COOLANT" (see page 9-4.)

Hydraulic oil capacity (without suction system hose)	4 L 3.7 U.S.gal 9.8 Imp.gal
Hydraulic oil capacity (with KTO hose)	7 L 6.8 U.S.gal 1.8 Imp.gal

Tightening torque	Pump base mounting screw	28.0 to 32.0 Nm 2.0 to 2.3 kgm 28.0 to 32.0 lbft
	Hydraulic pump mounting screw (nut)	22.0 to 24.0 Nm 1.6 to 1.8 kgm 24.0 to 27.0 lbft

(1) Large bolt
(2) Suction hose
(3) Delivery hose

(4) Pump base
(5) Hydraulic pump
(6) Suction hose

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[2] Separating Hydraulic Cylinder and Control Valve



Battery



CAUTION

- When disconnecting the battery cables, disconnect the negative cable from the battery first. When connecting, connect the positive cable to the battery first.
- 1. Disconnect the negative cable (1) from the battery.
- 2. Disconnect the positive cable (2) from the battery.

(1) Negative cable

(2) Positive cable

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Table of Contents Kubota Rtv 900 Workshop Manual

1. Understanding the eBook Kubota Rtv 900 Workshop Manual
 - The Rise of Digital Reading Kubota Rtv 900 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Rtv 900 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Rtv 900 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Rtv 900 Workshop Manual
 - Personalized Recommendations

- Kubota Rtv 900 Workshop Manual User Reviews and Ratings
- Kubota Rtv 900 Workshop Manual and Bestseller Lists
- 5. Accessing Kubota Rtv 900 Workshop Manual Free and Paid eBooks
 - Kubota Rtv 900 Workshop Manual Public Domain eBooks
 - Kubota Rtv 900 Workshop Manual eBook Subscription Services
 - Kubota Rtv 900 Workshop Manual Budget-Friendly Options
- 6. Navigating Kubota Rtv 900 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Rtv 900 Workshop Manual Compatibility with Devices
 - Kubota Rtv 900 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Rtv 900 Workshop Manual
 - Highlighting and Note-Taking Kubota Rtv 900 Workshop Manual
 - Interactive Elements Kubota Rtv 900 Workshop Manual
- 8. Staying Engaged with Kubota Rtv 900 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Rtv 900 Workshop Manual
- 9. Balancing eBooks and Physical Books Kubota Rtv 900 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Rtv 900 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Rtv 900 Workshop Manual
 - Setting Reading Goals Kubota Rtv 900 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Rtv 900 Workshop Manual
 - Fact-Checking eBook Content of Kubota Rtv 900 Workshop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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