



90Z3AAADKPG01A

**Check Valve and High Pressure Relief Valve Assembly**

1. Remove the plug (1) and draw out the spring (2) and check and high pressure relief valve assembly (3).

**(When reassembling)**

- Take care not to damage the O-ring on the plug.

Tightening torque	Check and high pressure relief valve plug	20.0 to 24.0 N·m 3.0 to 4.5 kgf·m 21.7 to 32.6 lbf·ft
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- (1) Plug  
(2) Spring

- (3) Check and High Pressure Relief Valve Assembly  
(4) Center Section

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90Z3AAADKPG03A



90Z3AAADKPG04A

**Removing Cylinder Block Assembly and Thrust Ball Bearing**

1. Lay the housing on its side.
2. Slide out the cylinder block assembly (pump) (1).
3. Slide out the cylinder block assembly (motor) (2).
4. Remove the thrust ball bearing (4).

**NOTE**

- Take care not to damage the surface of the cylinder blocks.

**(When reassembling)**

- Apply clean fluid to the surface of cylinder block.

- (1) Cylinder Block Assembly (Pump)  
(2) Pump Shaft

- (3) Cylinder Block Assembly (Motor)  
(4) Thrust Ball Bearing

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# Kubota Zg20 Manual

**J Elliott**



## **Kubota Zg20 Manual:**

**Farmers and Consumers Market Bulletin** ,2007      Kubota Lawn Tractor. Model T1400, T1400H Workshop Manual  
Kubota Tekkō Kabushiki Kaisha,198?      **Technical Manual** Kubota (Firm).,197?      **Kubota Shop Manual** Penton  
Staff,2000-05-24 Models L175 L210 L225 L225DT L260 Models B5100D B5100E B6100D B6100E B6100HST D B6100HST E  
B7100D B7100HST D B7100HST E Models L185 L235 L245 L275 L285 L295 L305 L345 L355      **Kubota Lawn Tractor.**  
**Model T1400, T1400H Operator's Manual** Kubota Tekkō Kabushiki Kaisha,198?      Operator's Manual Kubota Kabushiki  
Kaisha,      *Kubota Tiller Model AD70 Operator's Manual* Kubota,      Kubota Shop Manual No. K-1 ,1985      **Kubota Shop**  
**Manual** I & T Shop Service,1985      *Kubota Shop Manual No. K-3* ,1987      *Kubota Shop Manual* ,1986      **Kubota Shop**  
**Manual No. K-2** ,1986      Kubota Shop Manual ,1987-01-01

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