

AC/DC 225/125

Tackle More Tasks with AC/DC

Select DC polarity for extremely stable arc action or out-of-position welding with Lincoln® Fleetweld® 5P+. Choose AC polarity for welding on heavier plate, greater deposition or faster travel speeds with Lincoln® Fleetweld® 35. Great choice for stick welding on mild steel, low alloy and stainless steels as well as cast iron and handfacing for maintenance, repair and light fabrication projects.

- 40-225 amps AC and 30-125 amps DC stepped output control is enough for 3/16" (4.8 mm) mild steel general purpose electrode diameters and select 5/32" (4.0 mm) diameter electrodes.
- Weld 56 gauge sheet metal to heavy plate on mild steel, low alloy stainless, cast iron and handfacing applications.
- Includes integrated input power cable with plug and receptacle for wall-mounting.
- Three-year warranty on parts and labor.



Processes

- Stick
- TIG

Output Input

Kit Includes

- Insulated electrode holder and cable
- Heavy duty work clamp and cable
- Helpful Welder's Guide
- Input Cable with integrated plug and receptacle

Key Options

- K761 Wheel Kit
- More options at end of section

Literature

E2.60

Product Name	Product Number	Input Power Voltage/Phase/Hz	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output	Output Range	H x W x D inches (mm)	Net Weight lbs. (kg)
AC/DC 225/125	K1297	230/1/60	AC: 225A/30V/35% DC: 125A/25V/35%	AC: 50A DC: 36A	40-225 Amps AC Max. OCV: 70V 30-125 Amps DC Max. OCV: 70V	24 x 17.25 x 12 (610 x 438 x 305)	124 (56.3)
AC/DC 225/125	K1298	230/1/60	AC: 225A/25V/15% DC: 125A/25V/15%	AC: 58A DC: 41A	50-250 Amps AC Max. OCV: 70V 30-125 Amps DC Max. OCV: 60V		123 (55.8)

Idealarc® 250

Basic Industrial Stick Welding

The Idealarc® 250 delivers up to 300 amps AC (250 amps DC) for stick welding in vocational education, industrial production, maintenance and repair or farm shop environments.

- Plenty of output—300 amps AC and 250 amps DC is enough for up to 1/4" (6.4 mm) diameter of some stick electrode types.
- Run every type of stick electrode, including cellulose and low hydrogen, and those for stainless steel, handfacing and cast iron applications.
- Easy to use full range continuous control provides precise command of heat input in the weld.
- Stackable case design can be stacked up to three high to save valuable floor space.
- Three-year warranty on parts and labor.



Processes

- Stick
- TIG
- Gascutting

Output Input

Key Options

- K1894-1 Power Factor Capacitor Kit, 60 Hz
- K856 Undercarriage
- K704 Accessory Kit, 400 Amp
- K330-2 TIG Module
- More options at end of section

Literature

E2.75

Product Name	Product Number	Input Power Voltage/Phase/Hz	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output	Output Range	H x W x D inches (mm)	Net Weight lbs. (kg)
Idealarc® 250	K1000-1	230/3/30-60/1/60	AC: 250A/30V/35% DC: 250A/30V/35%	50/55-13A	30-300 Amps AC Max. OCV: 70V 40-250 Amps DC Max. OCV: 70V	27 x 19 x 21.5 (688 x 483 x 546)	300 (136)
	K1000-2 60/50Hz			12/15-13A			
	K1000-3	230/3/60/5/75/1/60		50/55-13A			
	K1000-4 60/50Hz			50/55-13A			
	K1000-5	230/3/60/5/75/1/60		50/55-13A			

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D Keegan



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