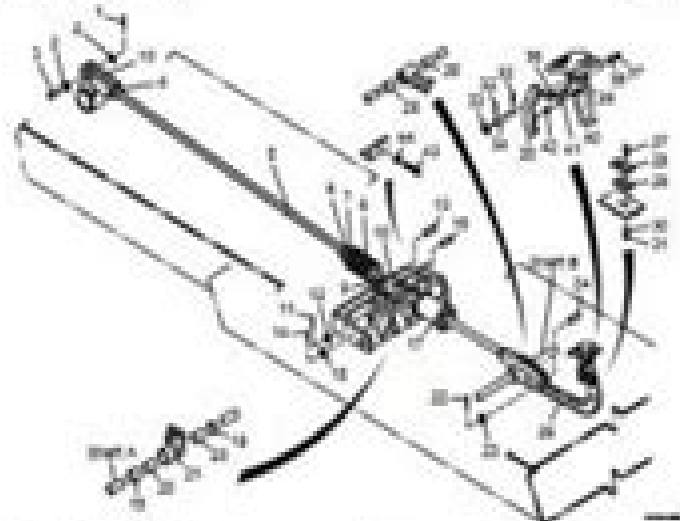


- 1) Disassemble boots, shapers, and bushings from the cylinder assembly.

Note: Put disassembled boots and shapers in a plastic bag. Disassembly and reassembly are not required. Mark disassembled boots, parts, and shapers to prevent errors during reassembly.

- 2) Insert steel plug to prevent foreign materials from entering cylinder.

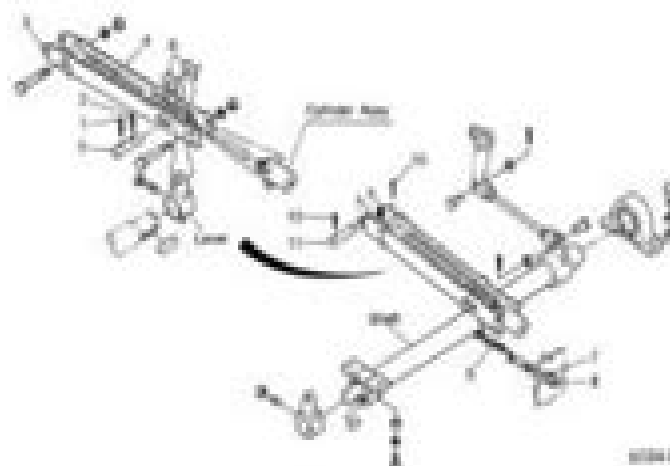
3 Brake Pedal Disassembly



- 1) Release the brake pedal.
- 2) Remove roller pin 1, pin 2 and washer 3.
- 3) Remove roller pin 11, pin 12 and washer 10.
- 4) Remove cap 5, rods 4, 6 and plate and 13 as an assembly. At this time, remove washer 7 and spring 9 together.
- 5) Remove roller pin 14, pin 16 and washer 15.
- 6) Remove roller pin 20, pin 21 and washer 22.
- 7) Remove brake assist 17.
- 8) Remove shaft 8, and ball ends 23, spacers 18, 19 and bushing 24.
- 9) Remove the shaft 9, and remove the brake pedal as an assembly. At this time, remove bushing 25.
- 10) Remove ball 27, nut 21 and washer 26, and plate 28, shim 29.
- 11) Remove roller pin 12, washer 13 and pin 14 from the pedal assembly, remove ball 23 and nut 21, and remove pedal lock 25.
- 12) Remove ball 26, nut 22, washer 26, nut 24 and spring 21 from the pedal assembly.

1) Roller Pin	21) Washer
2) Washer	22) Pin
3) Pin	23) Plate
4) Rod	24) Bushing
5) Cap	25) Ball
6) Rod	26) Plate
7) Washer	27) Shim
8) Spring	28) Washer
9) Rod	29) Pin
10) Roller Pin	30) Roller Pin
11) Roller Pin	31) Washer
12) Washer	32) Pin
13) Pin	33) Plate Lock
14) Roller Pin	34) Ball
15) Washer	35) Rod
16) Pin	36) Washer
17) Brake Assist	37) Rod
18) Spacer	38) Ball
19) Spacer	39) Spring
20) Bushing	40) Rod
21) Ball Lock	41) Ball
22) Roller Pin	42) Rod

4 Brake Assist Device Removal



1) Roller Pin	7) Rod
2) Roller Pin	8) Rod
3) Washer	9) Spring
4) Washer	10) Roller Pin
5) Pin	11) Pin
6) Washer	

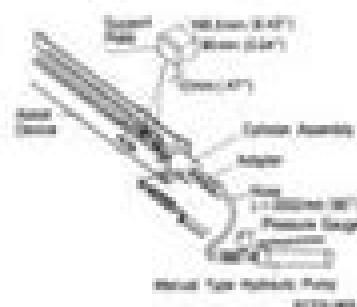
- 1) Before releasing brake assist device, remove roller pins 1, 2.
- 2) Remove steel plug from the cylinder assembly of brake assist device.

- 3) Attach shaper and hose to the opened hole and connect it to a manual type hydraulic pump.

Note: Prepare a manual type hydraulic pump which is capable of 1.1 MPa (160 psi).

⚠ WARNING

Pressurized Oil Released During Work is Very Dangerous. Keep Hands from Between Shims 2, 3 When Removing Pin 3 And Washer 4.



Linkbelt 138 Crane Manual

Michael Hoelscher



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