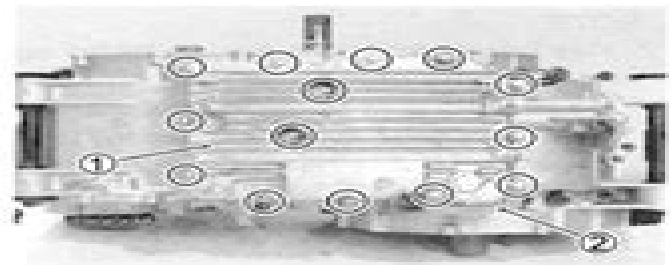


OIL PAN

- Remove the oil pan ① and stay ②.

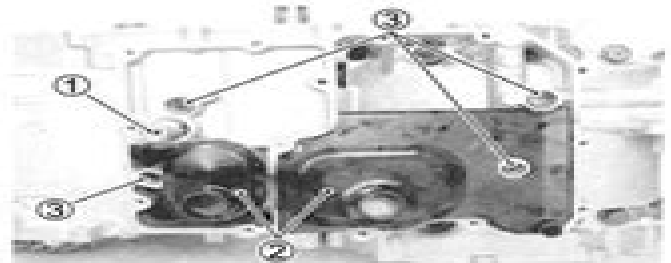


OIL PRESSURE REGULATOR

- Remove the oil pressure regulator ①.

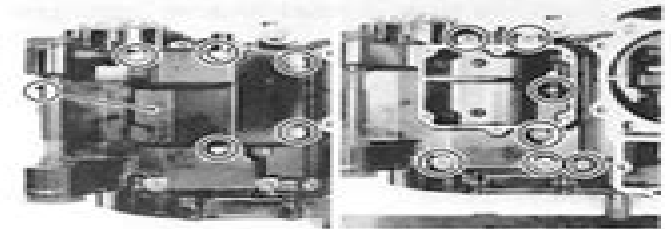
OIL STRAINER

- Remove the oil strainers ② and O-rings ③.



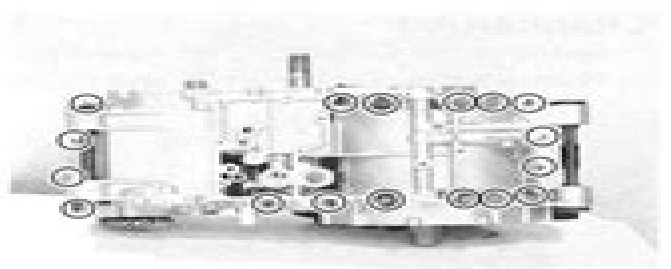
UPPER CRANKCASE

- Remove the breather cover ①.
- Remove the upper crankcase bolts.



LOWER CRANKCASE

- Remove the lower crankcase bolts.



- Make sure that all of the bolts are removed. Then, tap the sides of the lower crankcase using a plastic mallet to separate the upper and lower crankcase halves and then lift the lower crankcase off of the upper crankcase.



M109 Service Manual

AN Whitehead



M109 Service Manual:

Organizational Maintenance Manual (including Repair Parts and Special Tools List) for 81-mm Mortar, M29A1 (1015-00-999-7794). ,1991 **Organizational Maintenance Manual Including Repair Parts and Special Tools List for Mortar, 4.2-inch, M30 (cannon M30 on Mount M24A1) (1015-00-840-1840) and Trainer, Subcaliber, 60-mm, M31 (8429878).** ,1990 **Organizational Maintenance Manual for Gun, Air Defense Artillery, Towed, 20-mm, M167A1, Cannon M168, Carriage M42A1, Sight M61, and Radar AN/VPS-2 (NSN 1005-01-014-0837).** ,1989

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