



Figure 5-3: Hale SPV Parts Overview

- Remove the 5/16"-18 screws that hold the diaphragm cover and diaphragm to the valve body.
- Carefully pry the cover and diaphragm from the valve body being careful to not damage the diaphragm. Separate the cover and diaphragm. (See Figure 5-3: "Hale SPV Parts Overview.")
- Support the valve on a stable work surface to prevent accidental release of spring tension.
- While pressing in on the diaphragm plate unscrew the #10-24 screw. Once the screw is removed slowly release the spring tension and remove the diaphragm plate.
- 9. Remove valve spring, then remove the valve from the valve body.

Hale Hp 550 Pump Service Manual

A Gutmann

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