



#### 15 - Retaining clip

- Check for secure seating.

#### 20 - Union, 50 Nm

#### 21 - 10 Nm

#### 22 - Bracket

- For radiator
- Note installation position.

## 1.2 Assembly overview - parts of cooling system, engine side

### Thermostat side

#### 1 - To top of expansion tank

- Coolant hose schematic diagram [s. page 35](#)

#### 2 - Thermostat valve module - 2000-

- Heated by coolant
- Clean [s. page 120](#)
- If necessary, adjust air gap control unit for thermost. valve module in the hole (diagnostically tested "Control function")

#### 3 - To heat exchanger

- Coolant hose schematic diagram [s. page 35](#)

#### 4 - To top of radiator

- Coolant hose schematic diagram [s. page 35](#)

#### 5 - Seal

- Remove

#### 6 - Retaining clip

- To pull off, remove upper and lower parts of intake manifold [s. page 120](#)
- Check for secure seating.

#### 7 - Seal

- Remove

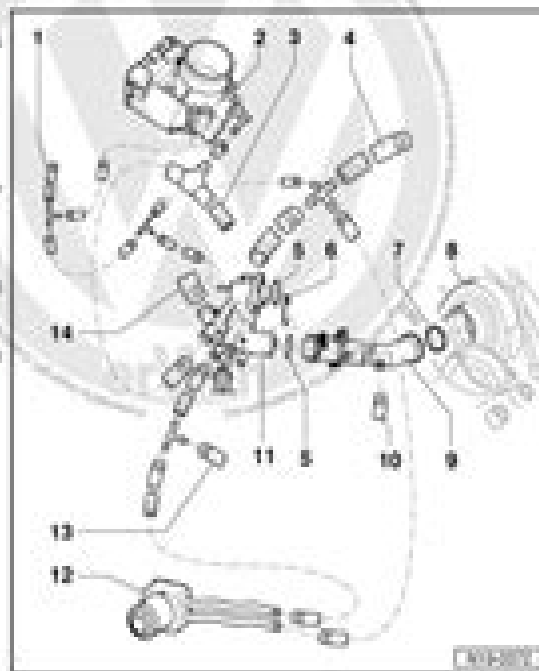
#### 8 - Coolant pump housing on splinder block

#### 9 - Coolant pipe

- To remove, remove upper and lower parts of intake manifold [s. page 120](#)
- Coolant hose schematic diagram [s. page 35](#)

#### 10 - From bottom of expansion tank

- Coolant hose schematic diagram [s. page 35](#)



#### 11 - Coolant distributor housing

- To remove, remove upper and lower parts of intake manifold [s. page 120](#)
- Dismantling and assembling [s. page 35](#)

#### 12 - Engine oil cooler

- Removing and installing [s. item 7 s. page 83](#)

#### 13 - From heat exchanger

- Coolant hose schematic diagram [s. page 35](#)

#### 14 - From bottom of radiator

- Coolant hose schematic diagram [s. page 35](#)

### Coolant pump side

#### 1 - Main drive toothed belt

- Mark direction of rotation before removing.
- Check for wear
- Do not bend.
- Toothed belt routing [s. page 12](#)
- Removing, installing and tensioning [s. page 40](#)

#### 2 - Coolant pump

- With integrated seal
- Seal must not be separated from coolant pump
- Check for areas of misalignment
- If damaged or leaking, remove completely
- Removing and installing [s. page 120](#)

#### 3 - 10 Nm

#### 4 - Rear toothed belt guard

#### 5 - Toothed belt guard upper part

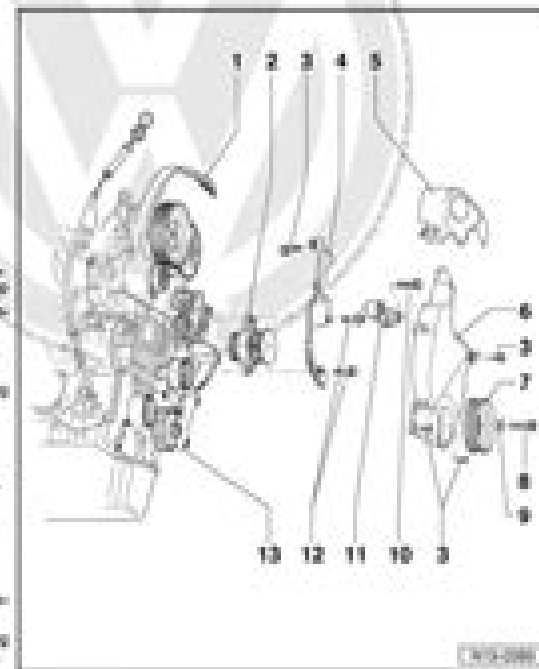
#### 6 - Toothed belt guard lower part

#### 7 - Pulley

- When installing, note timing arrangement.
- Removing and installing pulley [s. page 12](#)

#### 8 - Tensioning bolt

- Observe tightening procedure [s. page 23](#)
- Rotate.
- Oil before installing.
- Turning further can be done in several stages.
- The turning further angle can be measured with a commercial protractor.



# Golf Variant Iv Owners Manual

**Scott C. Dulebohn**



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