

Introduction

This instruction manual is related to installation, wiring using and maintenance of Contactor/Starter.

■ Warranty period and contents

This Magnetic Contactor warranty period is one year after bought. If the items is broken by our company's responsibility, we change broken parts or repair it for free.

Even during warranty period, fee occurs in case of following.

- (1) Failure by inappropriate handling, using, and remodeling or repair other than our company.
- (2) Failure which are cause by other than our products, for example, external factor by the broken majeure and natural disasters.

"Warranty" means about we guarantee our products. Other damage induced by the broken items, which is out of warranty for our company.

Notes of Safety

Before using this Contactor/Starter, you should first thoroughly read this manual, to understand appropriate usage and handling.

DANGER

- Don't touch or come near when turn ON the power. Can cause burns or electric shock.
- Inspect the energized parts of the main circuit regularly. Can cause burns or fire.
- Turn off power when maintenance. Can cause electric shock.

CAUTION

- At the time of Installation, line side of contactor install the line side up a vertical panel or wall where dust, moisture and vibration are small, and secure the space specified in the instruction manual. Can cause burns or fire.
- Use a wire size suitable for the applied voltage and energized current and tighten the wiring with the tightening torque specified in the instruction manual. Can cause fire.

1. Before installation

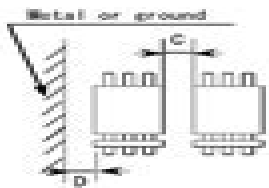
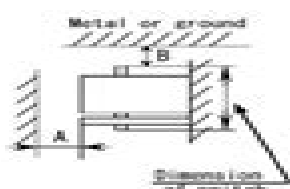
Before installation, be sure whether type, rated current, coil voltage and, frequency marked on the name plate is agreed with ordered specifications and whether there are no fallen off parts or any damaged portions.

2. Installation and wiring

At the time of installation, secure appropriate space shown by Table1.

Wiring must tighten appropriate tightening torque shown by Table2.

Table1. Clearance at installation

Frame		Clearance (minimum : mm)				Mounting space	
Contactor	Contactor Relay	A	B	C	D		
HC8M (-T)	XC4M	5	15	2	10		
HC10M (-T)							
HC8 (-T)	XC4	5	15	2	10		
HC10 (-T)							
HC20 (-T)							
HC35 (-T)							
HC55 (-T)		5	15	4	10		
Mounting unit of Thermal Relay (TRC□)		5	15	5	10		

Hitachi Instruction Manual

Terry C. Jones



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