

Fig. 1, AT Series Transmission Filter

 Submerge a new oil pan gasket in transmission fluid for flue minutes. Their page the gasket on the page do not use any substance as a gasket retainer.

IMPORTANT: Do not use gasket-sealing compounds any place inside of the transmission or where they might be washed into the transmission. Also, nonsoluble vegetable-based cooking compounds or florous greases must not be used inside of the transmission.

- 12. Install the oil pan and gasket.
  - 12.1 Guide the pain and gastiet carefully into place. Guard against dirt or foreign matenal entering the pain. Retain the pain with four 5/16—18 washer-head screen, installed by hand in the corners of the pain.
  - 12.2 Install the remaining washer-head screws by hand, carefully threading each through the gasket and into the transmission. Böttom all of the screws before tightening any of them.

12.3 Tighten all of the scream eventy 10 to 15 lof ft (14 to 20 N m). Check the gastet fit while the scream are being tightened.

IMPORTANT: The oil pan boils must maintain a minimum torque of 60 lbf-in (680 N om) after the oil pan gasket has taken a

- Install the fit tube at the side of the pan. Tighten the tube fitting 90 to 100 lbf fi (122 to 136 Nem).
- Instalt the drain plug and gasket, and fighten the plug 15 to 20 lof-ft (20 to 27 N/m).
- 15. Replace the external (auxiliary) fluid filter.
- Clean the area around the fill tube and remove the disetor. Using a clean funnel in the fill tube, add transmission fluid. See Table 1 for approved transmission lubricants, and Table 2 for subricant capacities.

Approved Transmission Lubricants'	
Lubricant Type	Temperature
Descript to ATF	-28" to +130"F (-80" to +68"C).
Transyng Symmetric ATP	-25" to +1:20"F (-32" to ~48"C)

Pactors Red with Decree III. For efficiency operation in whose arction integerities is considered, whose -0077 (-0075) or bests -0077 (-0075), and the matchestophy field economicalistics.

Table 1. Approved Transmission Lubroants

Model	Partiti Capacity':
A7-642	16.0 (16.1)
A7-545	21.0 (19.9)
1000/2000/3400 Blansard Burno	10.6 (10)
1000/2000/3400 Sharlow Sump	7.4 (7)
UD-1040P	17.6 (16.6)
MO-SOSOFFI	

Countries field are approximate. And the recommended encount of fluid as taked under refit opposite, then perform a "red place" and add fluid sereacted. Documents.

Table 2, Lubricant Capacities, AT/1006/2000/2400/MD Series Transmissions

Check and adjust the fluid level using the procedure under "Transmission Fluid Level Checking."

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