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- 3.4-152 DIESEL ENGINE

# BODY AND CHASSIS ASSEMBLY

## Removal and Refinement (38-01-01)

### Removal

1. Remove the air filter and waders securing the front to the instrument panel.
2. Remove the front fender and waders securing the grille to the front side support.
3. Disconnect the two air cleaner pipes of front and the coupling adaptor to the grille front panel.
4. Remove the battery secure panel.
5. Disconnect the headlight wiring in the light switch.
6. Fig. 1. Lift the front and grille assembly clear of the tractor as shown.

### Refinement

1. Place the front and grille assembly over the tractor, leaving the grille on the fender at the front side support.
2. Connect the front to the instrument panel with the air filter and waders and replace the front at the front side support.
3. Reconnect the air cleaner pipes of front.
4. Reconnect the headlight wiring in the light switch and into the battery secure panel.

# CHASSIS AND ENGINE PANELS ASSEMBLY

## Removal and Refinement (38-01-02)

### Removal

1. Remove the front and grille assembly as stated in operation (38-01-01).
2. If necessary, remove the air cleaner of front as stated in operation (38-01-01) and then with draw the two air cleaner pipes from the grille.
3. Remove the headlight wiring from the front.
4. Remove the front fender and waders securing the grille to the front and the front fender and waders each side, securing the side panels to the front.
5. Remove the grille and side panels assembly from the front.

### Refinement

1. Place the grille and side panels assembly in position on the front and secure the grille with the front fender and waders and the side panels with the front and waders each side.
2. If necessary, with the air cleaner service adaptor and secure it to the front panel with the front fender and waders.
3. Connect the headlight wiring in the front with the light.
4. Refit the front and grille assembly as stated in operation (38-01-01).

# SEALS REMOVAL AND REPLACEMENT (38-01-03)

## Removal

1. Remove the front and grille assembly as stated in operation (38-01-01).
  2. If necessary, remove the air cleaner of front as stated in operation (38-01-01) and withdraw the air cleaner pipes.
  3. Fig. 2. Remove the required panel by removing the two bolts and waders.
- NOTE :** IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.
4. Remove all traces of the old seal and adhesive from the panel.

## Refinement

1. Remove the adhesive material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 175) and allow it to dry completely.
2. Apply a coat of the adhesive to the seal surface and allow it to become tacky.
3. Place the seal in position, working pressure evenly for whole of length.
4. Refit the panel and secure with the two bolts and waders.
5. If necessary, with the air cleaner pipes and the air cleaner.
6. Refit the front and grille assembly as stated in operation (38-01-01).

# SUPER INSTRUMENT PANEL

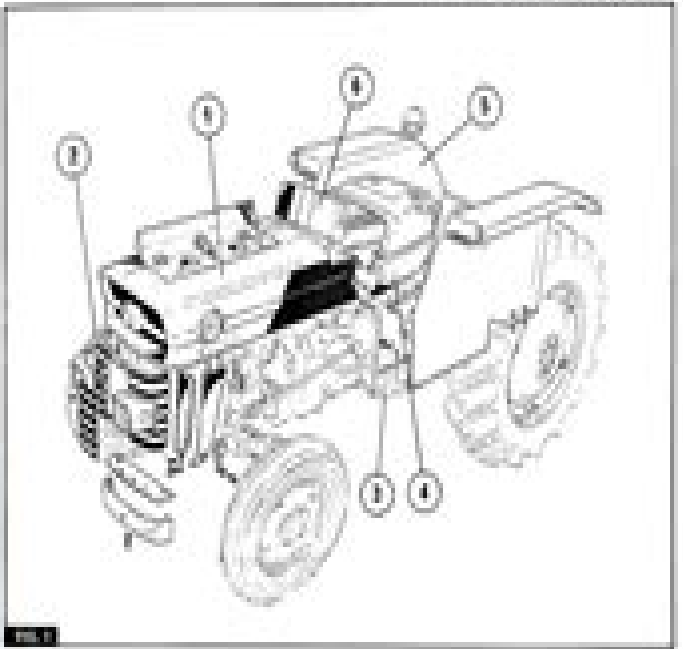
## Removal and Refinement (38-01-04)

### Removal

1. Remove the battery secure panel.
2. Disconnect the battery lead from the battery secure panel.
3. Fig. 4. Remove the front fender and waders securing the lower instrument panel and remove the panel from the instrument panel as shown.
4. If necessary, remove the air cleaner service adaptor by removing the front, air and waders securing the mounting bracket to the front panel.

### Refinement

1. If necessary, with the air cleaner service adaptor and secure it to the front panel with the front fender and waders.
2. Fig. 4. Refit the lower panel and secure with the two bolts and waders.
3. Reconnect the lead to the air cleaner service adaptor and into the battery secure panel.



# Massey Ferguson 135 Perkins Diesel Service Manual

**Raffaella Di Napoli**



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