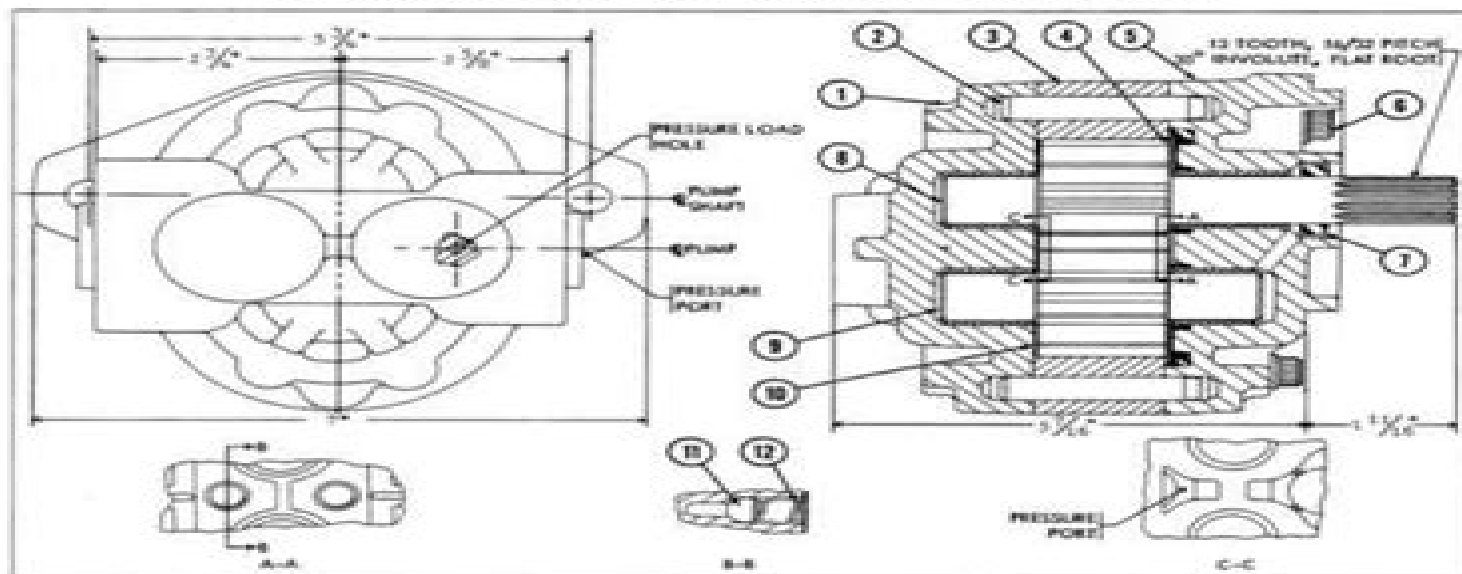


# **SPECIFICATIONS** **HYDRAULIC PUMP—MF PART NO. 191 191 M91**



**Fig. 2 - Hydraulic Pump - MF Part No. 191 191 M91**

- |                               |                                                          |                        |                        |
|-------------------------------|----------------------------------------------------------|------------------------|------------------------|
| 1. Base Plate                 | 4. Diaphragm, Back-Up and Pressure Seals, Diaphragm Seal | 7. Shaft Seal          | 10. Thrust Plate       |
| 2. Drive Pin (1/16" x 2 1/2") | 5. Drive Pin                                             | 8. Drive Gear Assembly | 11. Steel Ball (Check) |
| 3. Cover Seal                 | 6. Cap screws (Tie Bolts)                                | 9. Inlet Gear Assembly | 12. Check Spring       |

|                                                          |                             |
|----------------------------------------------------------|-----------------------------|
| Manufacturer's Part No. (Cessna) . . . . .               | L 20112 - 1 DJH             |
| Direction of Rotation (facing pump shaft end) . . . . .  | Counterclockwise            |
| Mounting Bolts . . . . .                                 | 2 SAE "B" size (1/2")       |
| Inlet Port (suction) . . . . .                           | 1-5/16" - 12 JIC            |
| Outlet Port (pressure) . . . . .                         | 1-1/16" - 12 JIC            |
| Displacement . . . . .                                   | 3.02 cu. in. per revolution |
| Gallageage:                                              |                             |
| 1800 rpm . . . . .                                       | 23.5 gpm @ 2000 psi         |
| 2000 rpm . . . . .                                       | 24 gpm @ 2125 psi           |
| 2200 rpm . . . . .                                       | 26.5 gpm @ 0 psi            |
| Measurement of Gear Shafts in Bearing Areas . . . . .    | Minimum .873 inch           |
| Measurement of Gear Widths . . . . .                     | Minimum 1.517 inches        |
| Measurement of Gear Pockets (center body) . . . . .      | Maximum 2.107 inches        |
| Measurement of Shaft Bearings (inner diameter) . . . . . | Maximum .879 inch           |
| Tie Bolt Torque . . . . .                                | 40-45 ft.-lbs.              |

## **SERVICE BRIEFS**

1. Pump diaphragm and thrust plate must be installed with bronze side toward gear faces.
2. Thrust plate's mid-section cut-away must be on suction side of pump.

# Massey Ferguson Manual 200

**Keith Haddock**



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