5A-68 - TRANSMISSION

RING GEAR AND PINION

Removal and Installation

Split the center (spacer) transmission and the differential. Separate the axie housings from differential housing.

Remove hydraulic lift cover.

FIG. 5A-110: Remove all differential case bearing support boits, then Install push boits as shown. Tighten push boits evenly to remove bearing support.

FIG. 5A-111: The number of shims installed behind each bearing support should be carefully checked and recorded for assembly later.



Remove bearing 18, using a puller.

Remove boits through differential and separate cases, 10 & 15.

Pull out differential pinion shaft and remove pinions, 13.



The number of shims installed behind bearing support should be carefully checked and recorded for assembly tator.

Reverse procedures to install ring gear and pinion, with following information.

After all boits are torqued property, as outlined in ring gear and opinion overhaul.

Check fing gear and pinton backlash. It should be 0.1 - 0.2 mm (0.004 - 0.008in). If not correct see ring gear and pinton overhaut.



FIG. 5A-110



FIG. 5A-111

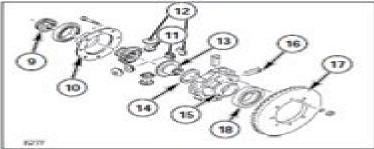


FIG. 5A-112

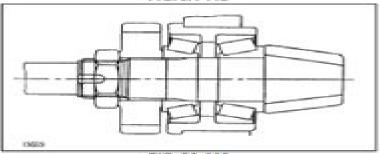


FIG. 5A-113

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