

1. To reposition the bucket for shovel operation of the backhoe, refer to the heading "Removing Bucket and Four-Bar Linkage" within this part and proceed with steps 1, 2 and 4. (Splitting the four-bar linkage at its center pivotal point will provide easier alignment of link assembly (No. 3, Fig. 7) with the connecting point at the bucket nearest to the bucket opening.)

2. After the bucket has been removed along with the link assembly (No. 3, Fig. 7), remove bolts, lockwashers and nuts securing pin (No. 7, Fig. 5) and drive out this pin, removing the spacer installed on the pin between the link assembly.

3. Swing the bucket around so that the bucket teeth are away from the dipperstick with the bucket opening upward (see Fig. 7).

4. Connect the bucket to the dipperstick at the connecting point farthest away (downward) from the bucket opening and connect link assembly (No. 3, Fig. 7) to the other connecting point at the bucket, making sure that the spacer is installed on pin (No. 4, Fig. 7) between link assembly. (The spacer prevents bushings in the link assembly from working inward along connecting pin.)

5. Align the rod-end of the boom cylinder

(No. 1, Fig. 7) with the center pivotal point of the four-bar linkage and install pin (No. 2, Fig. 7).

6. Secure the connecting pins (No. 2, No. 4 and No. 7, Fig. 7) with their bolts, lockwashers and nuts.

7. Lubricate the bucket pivot at the dipperstick and the bucket cylinder rod-end at the four-bar linkage with a good grade of Lithium base chassis lubricant.

To change the bucket back to the normal digging position, reverse the procedure used when positioning the bucket for shovel operation.

DIPPERSTICK ASSEMBLY

DESCRIPTION

The dipperstick assembly (No. 3, Fig. 8), sometimes called the crowd, is the power arm of the backhoe. It attaches to the end of the boom and is actuated by a 4-1/2 inch bore, double-acting hydraulic cylinder with a 37-1/4 inch stroke. The head-end of the crowd (dipperstick) cylinder is attached to the boom with a 1-3/4" x 12-7/8" pin and the rod-end of this cylinder is attached to the dipperstick by a 1-3/4" x 11-3/16" pin (No. 2, Fig. 8).

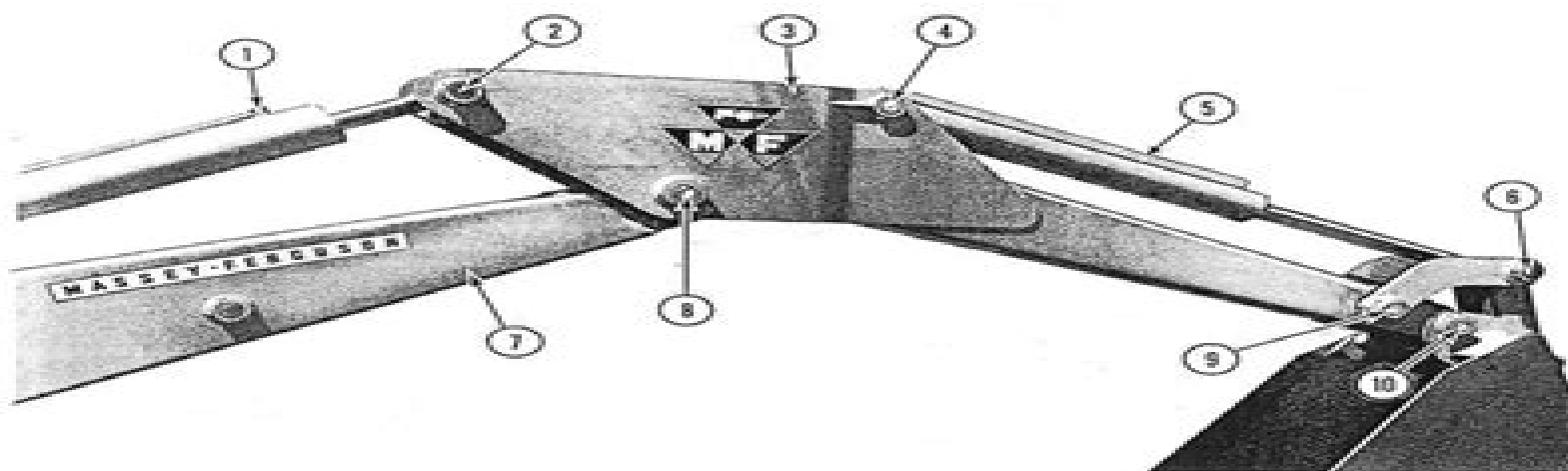


Fig. 8 - Dipperstick Assembly

- 1. Crowd Cylinder
- 2. Pin (Crowd Cyl. to Dipperstick)
- 3. Dipperstick (Crowd)

- 4. Pin (Bucket Cyl. to Dipperstick)
- 5. Bucket Cylinder
- 6. Pin (Bucket Cyl. to Dipperstick)
- 7. Boom Assembly

- 8. Pin (Dipperstick to Boom)
- 9. Pin (Four-Bar Linkage to Dipperstick)
- 10. Pin (Bucket to Dipperstick)

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