







# PROGRAMMING WORKBOOK



HAAS AUTOMATION, INC.

# **Haas Lathe Programming Workbook**

**Thanh Tran** 

#### **Haas Lathe Programming Workbook:**

**American Vocational Journal**, 1973 Industrial Education ,1981 Paperbound Books in Print 1995 Reed Reference Publishing, R5 ference Reed, 1995-12 Guide to Lathe by Examples Thanh Tran, 2019-07-26 Contents 1 CNC Turning Center Programming Example 2 G02 G03 Programming Example 3 Fanuc G71 Turning Cycle 4 Fanuc G71 G72 G70 Canned Cycle CNC Lathe Internal Machining Example Boring Facing 5 CNC Lathe Basic Programming Example ID OD Turning Boring Operations No Canned Cycle Used 6 Haas G72 Type I Rough and G70 Finish Facing Cycle Program Example Fanuc Compatible Fanuc Lathe Programming Example Using G70 G71 G74 for ID Machining 8 CNC Lathe Programming Exercise Fanuc G71 Turning Cycle G74 Peck Drilling Cycle 9 CNC Arc Programming G02 G03 Example 10 G71 Rough Turning Cycle Example Code CNC Lathe Programming11 CNC Lathe Simple G Code Example G code Programming for Beginners12 Fanuc Circular Interpolation G02 G Code Example 13 Newbie CNC Machinists a Basic CNC Canned Cycle Example G9014 Fanuc G73 Pattern Repeating Cycle CNC Program Example Code15 Fanuc G73 Pattern Repeating Canned Cycle Basic CNC Sample Program16 G28 Reference Point Return CNC Lathe17 G71 Longitudinal Roughing Cycle Mazak CNC Basic Programming Example 18 Fanuc G72 Facing Canned Cycle Example Program 19 Sample Program Example Fanuc G72 Facing Cycle Single line format 20 Chamfer and Radius Program Example with G0121 Fanuc G94 Facing Cycle CNC Example Program22 Internal Threading on Fanuc 21i 18i 16i with G76 Threading Cycle23 External Thread Cutting with G76 Threading Cycle on Fanuc 21i 18i 16i CNC24 G01 Chamfer and Corner Rounding a CNC Program Example 25 G02 G03 G Code Circular Interpolation Example Program26 Taper Turning with G90 Modal Turning Cycle CNC Example Code27 G90 Turning Cycle Fanuc CNC Program Example Code28 Haas G71 Example Program29 Face Grooving with G74 Peck Drilling Cycle CNC Programming Tutorial 30 Taper Threading with G32 a CNC Programming Example 31 G75 Canned Cycle Grooving CNC Programming Example 32 CNC Circular Interpolation Tutorial G02 G0333 CNC Programming Example G92 Taper Threading Cycle34 G76 Thread Cycle a CNC Programming Example35 Fanuc CNC Lathe Programming Example36 CNC Programming Example G Code G02 Circular Interpolation Clockwise37 CNC Programming Example in Inch Simple CNC Lathe Program38 CNC Program Example G03 Circular Interpolation39 Fanuc G21 Measuring in Millimeter with CNC Lathe Programming Example 40 Fanuc G20 Measuring in Inches with CNC Program Example 41 Fanuc G76 Thread Cycle for Dummies 42 Fanuc G70 G71 Rough and Finish Turning Cycle Program Example 43 Multi Start Threads with Fanuc G76 Threading Cycle 44 CNC Arc Programming Exercise 45 Fanuc G75 Grooving Cycle CNC Program Example 46 CNC Fanuc G73 Pattern Repeating Cycle CNC Program Example 47 CNC Programming Example with Fanuc G71 Rough Turning Cycle and G7048 CNC Programming for Beginners a Simple CNC Programming Example 49 CNC Fanuc G72 Canned Cycle Facing 50 Lathe CNC Programming Example 51 CNC Programming for Beginners a CNC Programming Example 52 Simple CNC Lathe Drilling with Fanuc G74 Peck Drilling Cycle53 Tapered Threading with Fanuc G76 Threading Cycle54 Fanuc CNC Program

Example 55 CNC Lathe Programming Example Numerical Control Lathe Language Study Peter D. Senkiw, 1979 An examination of fifteen numerically controlled lathe programming systems was conducted to characterize them qualitatively and quantitatively The report presents a description of each of the fifteen voluntary participants systems The report describes the non technical characteristics of each system the business and operational characteristics such as hardware and software sources and costs documentation training vendor support and maintenance tabulates the capabilities of the languages for description of the geometrical configurations of the part being programmed and the variety of the geometrical formats accepted by each system as manuscript statements discusses the use of macros to simplify the writing of programs to perform the common operations of all lathe work automatic roughing finishing along a profile threading grooving and necking drilling boring reaming and tapping presents a brief discussion of the distinguishing characteristics of each system describes the preparation of ten test parts for use in demonstrating the capabilities of the fifteen systems describes the capabilities demonstrated by the fifteen systems to program the ten test parts the amount of time required to write the program and to debug it it shows the success in processing and postprocessing the program and the verification of the output Forthcoming Books Rose Arny, 1999-04 CNC Lathe Programming Sherwood Media (Firm), 1984 Operator's Manual Haas Automation, Inc, 2009 Cuts Richard D. Erickson, American Society for Metals, 1970 CNC **50 Hour Programming Course** Lorenzo Rausa, 2013-11-08 Revised and updated edition January 2021 with unlimited use of graphic simulation software upgrade of procedures and images This book is designed for students and teachers who are looking for a programming course in combination with a graphic simulation software. The course is based on the understanding of the ISO Standard functions i e the programming language at the basis of all numeric controls The training and simulating software faithfully replicates a real numeric control on your computer This course comprises chapters and paragraphs for both theoretical and practical learning Paragraphs on theory contain drawings and diagrams that simplify the understanding of the text The first practical experiences consist in the utilization of pre drafted programs which are useful to the participant's initial understanding of the numeric control and its potential Later you will learn how to write new programs with difficulty levels that are commensurate to the acquired experience During the practical exercises the reader is constantly guided by the respective operating procedures The learning method has been developed so that even beginners may complete the course and understand all the most complex functions and programming methods Periodical tests are offered in order to help the students and teachers assess progress achieved or to highlight the topics for review This is a fifty hour course The total number of hours necessary for the understanding of the theoretical part and for carrying out the practical exercises will always be specified at the beginning of each chapter The course is centered on a three axis lathe X Z C with driven tools then the concepts applied to the programming of the lathe will be used to program a three axis vertical mill X Y Z All the programs used during the explanations and the collection of the images contained in the book which may be

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