

GEA Grasso M Series

Total cost of ownership redefined

New GEA-Direct™ control panel

- High definition 15.6" display (960 x 540 pixels)
- Remote access via GEA-DirectLink™
- Full data history via GEA-DirectHistorian™
- Configurable Modbus TCP RTU over communications

Enhanced safety measures

- Multi-stage safety chain for over pressure protection
- 3D-locked pipes reducing welding costs
- Continuous data monitoring with safety stop

Completely new screw compressor design

- High efficient and compact design
- Significantly improved rotor profile for industry leading IER (Energy Efficiency Ratio)
- Extended and variable internal volume ratio (V_i) for better part load efficiency
- Variable speed from 1000 to 1200 rpm
- Integrated suction filter with gas operated non return valve for increased part load efficiency: no chiller at low flow rate

High performance motors

- Efficient high speed motor for increased capacity and part load efficiency
- Flanged motor design for higher reliability due to no tie rods vibrations and motor vibration

Easy to service

- Easy access to service parts
- Service friendly working height

Capacity control

- Infinite capacity and V_i control for efficient operation in full and part load
- Capacity control via frequency inverter and/or capacity slide
- Optimized compressor operation for larger pressure differences

3-stage oil separator

- Maximizes 3 ppm oil carry over
- Reduced operating costs
- Low oil charge

Oil Management Center (OMC)

- Reduced leakage risk
- Cleanable filter for easy service



Grasso Refrigeration Screw Compressor Manual

John W. Mitchell, James E. Braun



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