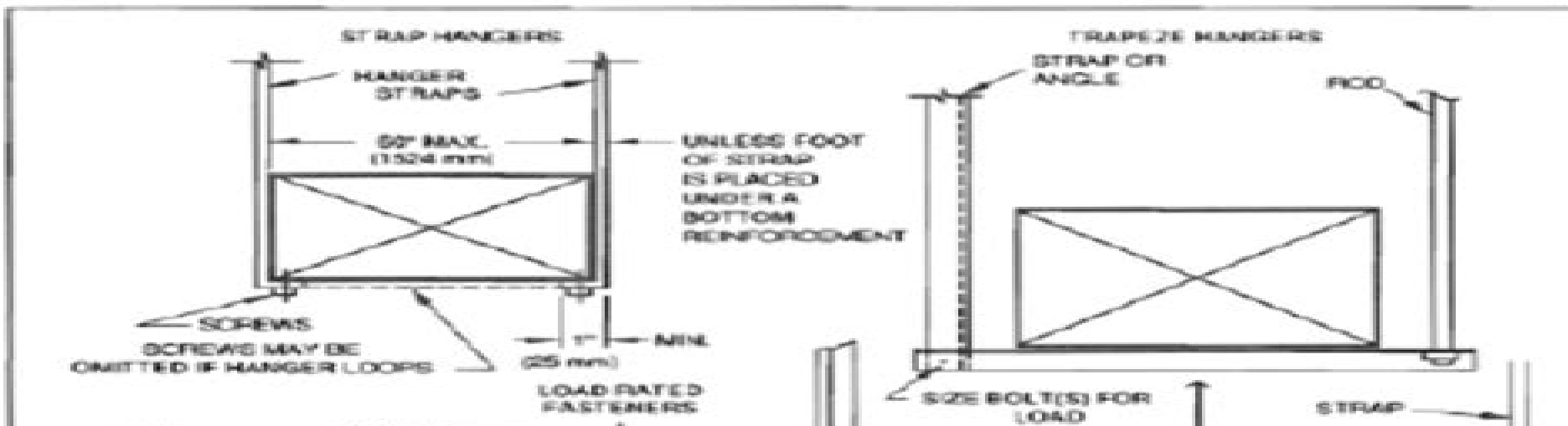


**TABLE 4-1M  
RECTANGULAR DUCT HANGERS  
MINIMUM SIZE**

MAXIMUM HALF OF DUCT PERIMETER	Pair at 3 m Spacing		Pair at 2.4 m Spacing		Pair at 1.5 m Spacing		Pair at 1.2 m Spacing	
	STRAP	WIRE/ ROD	STRAP	WIRE/ ROD	STRAP	WIRE/ ROD	STRAP	WIRE/ ROD
P/2 = 760	25.4 x 0.85	3.4	25.4 x 0.85	3.4	25.4 x 0.85	2.7	25.4 x 0.85	2.7
P/2 = 1830	25.4 x 1.31	9.5	25.4 x 1.00	6.4	25.4 x 0.85	6.4	25.4 x 0.85	6.4
P/2 = 2440	25.4 x 1.61	9.5	25.4 x 1.31	9.5	25.4 x 1.00	9.5	25.4 x 0.85	6.4
P/2 = 3050	38.1 x 1.61	12.7	25.4 x 1.61	9.5	25.4 x 1.31	9.5	25.4 x 1.00	6.4
P/2 = 4270	38.1 x 1.61	12.7	38.1 x 1.61	12.7	25.4 x 1.61	9.5	25.4 x 1.31	9.5
P/2 = 4880	Not Given	12.7	38.1 x 1.61	12.7	25.4 x 1.61	9.5	25.4 x 1.61	9.5
P/2 = More	SPECIAL ANALYSIS REQUIRED							
WHEN STRAPS ARE LAP JOINED USE THESE MINIMUM FASTENERS:					SINGLE HANGER MAXIMUM ALLOWABLE LOAD			
					STRAP		WIRE OR ROD (Dia.)	
					25.4 x 0.85 - 118 Kg		2.7 - 35 Kg	
					25.4 x 1.00 - 145 Kg		3.4 - 54 Kg	
					25.4 x 1.31 - 191 Kg		4.1 - 73 Kg	
					25.4 x 1.61 - 318 Kg		6.4 - 122 Kg	
					38.1 x 1.61 - 500 Kg		9.5 - 308 Kg	
							12.7 - 567 Kg	
							15.9 - 907 Kg	
							19.1 - 1360 Kg	



# Guide For Smacna Duct Construction Tables

**Thomas Griffiths**



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*HVAC Duct Construction Standards* Sheet Metal and Air Conditioning Contractors' National Association (U.S.),1985  
Construction inspector's guide ,1982      **Thermoplastic Duct (P.V.C.) Construction Manual** Sheet Metal and Air Conditioning Contractors' National Association (U.S.),1974      *Thermoset FRP Duct Construction Manual* ,1997      "**Code of Massachusetts regulations, 2001**" ,2001 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020      Construction Inspector's Guide: Special construction, conveying systems, mechanical, and electrical features of building construction ,1986      ASHRAE Handbook American Society of Heating, Refrigerating and Air-Conditioning Engineers,1992      **ASHRAE Handbook** ,1998      Variable Air Volume Manual Herbert Wendes,1994 From complete system design to testing and balancing to troubleshooting this practical handbook examines all aspects of variable air volume VAV systems for heating ventilating and air conditioning systems The author has incorporated his own hands on expertise into this concise presentation which guides the reader in applying the tricks of the trade for reducing installation and operating costs while increasing occupant comfort Variable air volume applications are examined in detail for dual duct multizone terminal bypass fan powered and other commonly used types of systems You will learn effective methods of varying fan volume calibrating pneumatic and electronic boxes and applying the various types of VAV control systems A wide range of topics are addressed including temperature pneumatics direct digital control coil controls morning warmup and night heating VAV point list fan tracking fume hood applications and conversion of existing systems to VAV A comprehensive chapter on cost estimating has been added to this second edition  
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