

- Desserrer les colliers à lame-ressort et débrancher les durites du boîtier de régulateur de liquide de refroidissement.
- Desserrer de la pompe à ailettes de direction assistée les vis de fixation de la poulie.
- Déposer la courroie à nervures trapézoïdales.
- Dévisser la pompe à ailettes de direction assistée et la fixer avec du fil de fer sur le berceau. Les flexibles restent branchés.

Véhicules avec climatiseur

- Déposer le compresseur de climatiseur et le fixer sur la carrosserie sans défaire les conduites de réfrigérant.

Véhicules à BV mécanique

- Déposer le cylindre récepteur de l'embrayage hydraulique.

Nota : La pédale d'embrayage ne doit pas être actionnée.

Suite des opérations pour tous les véhicules

- Débrancher du moteur les durites du radiateur à l'aide de la pince pour colliers à lame-ressort.
- Dévisser l'appui pendulaire (fig. Mot. 2).

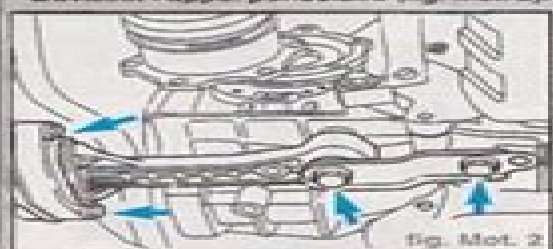


fig. Mot. 2

- Débrancher les flexibles de dépression et d'alimentation du moteur.
- Débrancher/déconnecter tous les câbles électriques de la boîte de vitesses, de l'alternateur et du démarreur et les dégager.
- Dévisser le tuyau d'échappement avant du collecteur d'échappement.
- Dévisser les colliers de fixation pour la conduite de pression de la direction assistée.
- Débrancher/déconnecter tous les autres câbles électriques nécessaires du moteur et les dégager.
- Dévisser les arbres de pont droit et gauche de la boîte de vitesses et les suspendre.
- Accrocher comme suit le dispositif de suspension 2024 A et le soulever légèrement avec la grue d'atelier (fig. Mot. 3) :
 - côté poulie : 3ème alésage de l'éclisse en position 1
 - côté volant-moteur : 3ème alésage de l'éclisse en position 5

Attention : Utiliser des goupilles de sécurité sur les crochets et les goupilles d'ajustage.

Nota : Les positions d'ajustage de l'étrier-support numérotées de 1 à 4 doivent être orientées vers la poulie.

- les alésages pratiqués dans les éclisses doivent être complétés à partir du crochet

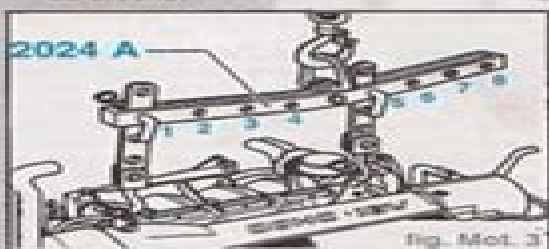


fig. Mot. 3

- Dévisser le vase d'expansion du système de refroidissement et le mettre de côté.
- Dévisser le réservoir d'alimentation de direction assistée et le suspendre.
- Dévisser le réservoir à charbon actif.
- Avant de desserrer les vis, les paliers doivent être bloqués avec l'outil spécial 10-222A.
- Déposer le palier de moteur -A- et le palier de boîte de vitesses -B-. A cet effet, dévisser les vis -1- à -3- (fig. Mot. 4).

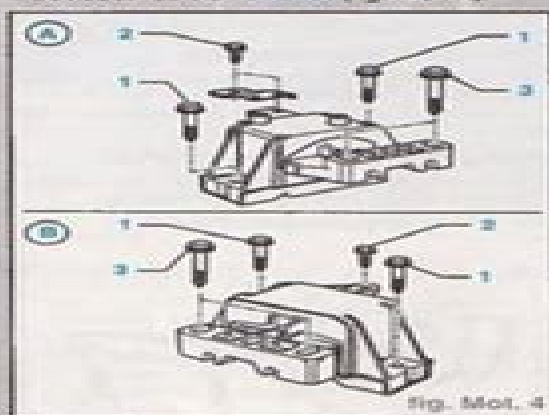


fig. Mot. 4

- Tourner légèrement l'ensemble mécanique vers la gauche (le moteur en avant, la boîte de vitesses en arrière) et extraire avec précaution le moteur par le haut.

Nota : L'ensemble mécanique doit être guidé avec précaution lorsqu'il est retiré pour éviter tout endommagement sur la carrosserie.

INDICATIONS POUR LA REPOSE

- La repose doit être effectuée dans l'ordre inverse, en tenant compte de ce qui suit.
- Vérifier si les douilles d'ajustage destinées au centrage moteur/BV se trouvant dans le bloc-cylindres. Le cas échéant, les mettre en place.
- Accrocher la plaque intermédiaire au

- flaque d'étanchéité et la faire glisser sur les manchons d'ajustage (fig. Mot. 5).
- Veiller à la bonne fixation de la tôle intermédiaire sur le moteur.
- En rentrant l'ensemble mécanique par pivotement, veiller à ménager une garde suffisante par rapport aux arbres de pont.

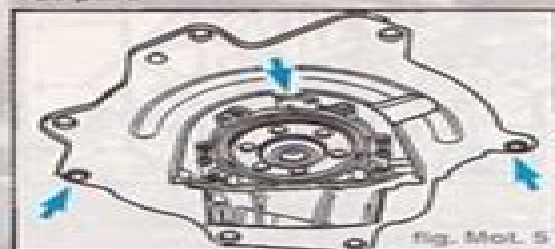


fig. Mot. 5

Véhicules à BV mécanique

- Si nécessaire, contrôler le centrage du disque d'entraînement de l'embrayage.
- Contrôler l'usure de la butée de débrayage et la remplacer si nécessaire.
- Graisser légèrement de G. 000 100 la butée de débrayage, la douille de guidage de la butée de débrayage et la denture de l'arbre primaire.
- Reposer le cylindre-récepteur de l'embrayage hydraulique.
- Monter la commande des vitesses.

Véhicules avec boîte automatique

- Pour fixer le convertisseur de couple sur le disque d'entraînement, utiliser uniquement les écrous qui sont homologués dans le programme des pièces de rechange.
- Reposer le câble Bowden de levier sélecteur sur la boîte de vitesses et le régler si nécessaire.

Suite des opérations pour tous les véhicules

- Ajuster les paliers de moteur et de boîte de vitesses comme suit :
 - fixation du moteur (fig. Mot. 6) :
 - a = 14,0 mm
 - b = 10,0 mm mini
 - Les deux têtes de vis 1 doivent arriver à ras de l'arête c.

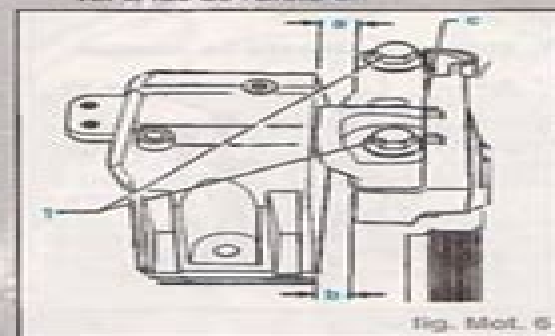


fig. Mot. 6

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