



2B01.4

6200 SERIES TRACTORS



Splitting the tractor - Gearbox / rear axle

B. Recoupling

22. Clean the mating faces on the gearbox and the rear axle housing.

On the rear axle

23. Position:

- the shaft (1) assembled with the sleeves (2) and (7) by means of double pins (5) and (6) (for gearbox without creeper gears) on the drive gear (3) (Fig. 5a),
- the shaft (1) assembled with the sleeve (2) by means of the double pin (5) (for gearbox with creeper gears) on the drive gear (3) (Fig. 5b).

Note : The long part between the pin (5) and the sleeve extremity (2) towards the differential ring gear (4) (Fig. 5).

24. Check that the spring (11) is in place in the power take-off clutch and that the locating pins (2) are fitted (Fig. 6).
25. Check that the control finger "D" is in the forward direction (for gearbox with creeper gears) (Fig. 7).
26. Coat the mating face on the axle housing with Loctite 510 or an equivalent sealing compound.
27. Screw the two guide studs "G" on the housing (Fig. 6).

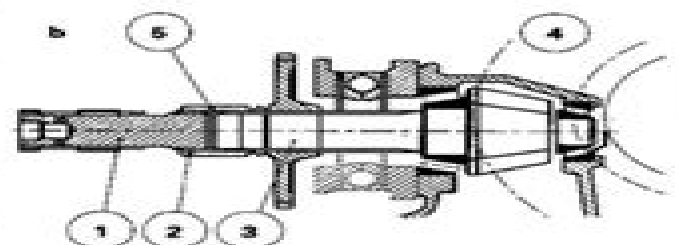
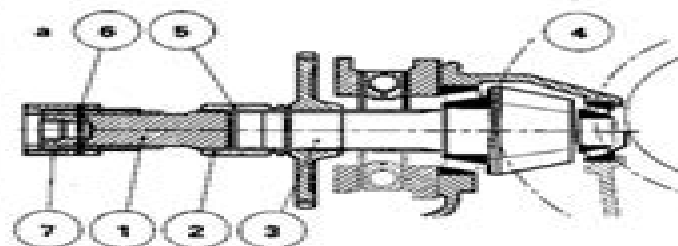


Fig. 5

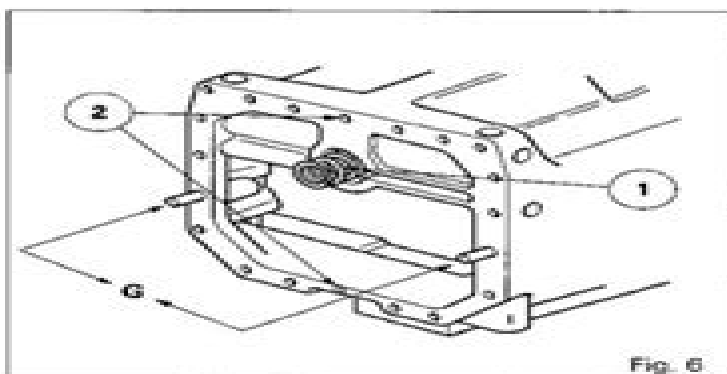


Fig. 6

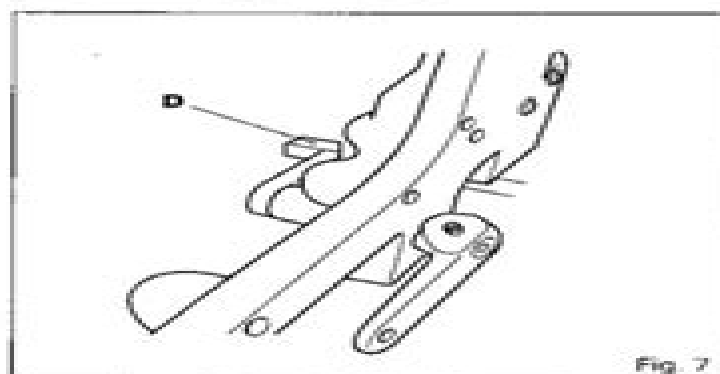


Fig. 7

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Official Guide, Tractors and Farm Equipment ,1988 **State of Colorado Mobile Equipment Manual** ,2005

Massey-Ferguson TE 20 Service Manual Massey-Ferguson,19?? *Massey Ferguson Shop Manual Models MF230 MF 235 MF240* + Penton Staff,2000-05-24 Gas Models MF230 MF235 MF245 Diesel Models MF230 MF235 MF240 MF245 MF250 *MF 40 Tractor/digger/loader Workshop Service Manual* Massey-Ferguson (Aust.) Ltd,1979* Massey-Ferguson Shop Manual Intertec Publishing Corporation,1993 **MF 65 Tractor Service Manual** Massey Ferguson Co,197?

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