

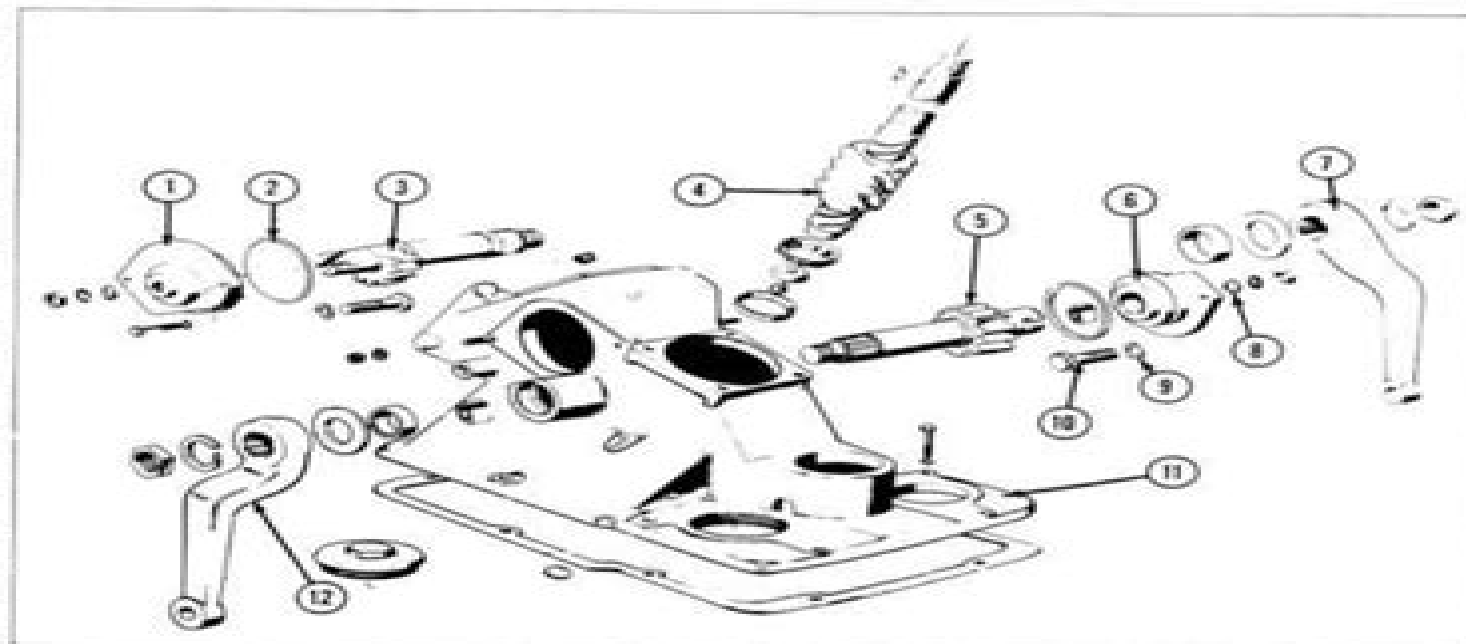


Fig. 2 - Description and Sequence of Parts

1. Left Side Cover
with
NIP-Ring

2. Upper Pinion Shaft

4. Steering Shaft Assembly
5. Lower Pinion Shaft

6. Right Side Cover

7. Right Pitman Arm
8. NIP-Ring
9. Shim

10. Adjusting Screw
11. Housing
12. Left Pitman Arm

The steering gear assembly can be disassembled and assembled without removing from the tractor, if desired.

DISASSEMBLE MANUAL STEERING

1. Remove right and left pitman arms and remove nut and capscrew securing side cover, No. 1, Fig. 2, to left side of steering housing.

2. Remove upper pinion shaft, No. 3, Fig. 2, by tapping lightly on threaded end with a plastic hammer.

3. Remove nut and capscrew securing side cover, No. 6, Fig. 2, to right side of housing.

4. Remove lower pinion shaft, No. 5, from housing.

5. Remove steering wheel and steering shaft housing.

6. Remove steering shaft with recirculating ball-nut and bearings as an assembly.

NOTE: Do not disassemble the ball nut and shaft assembly, No. 2, Fig. 3, as component replacement parts are not available. If any of these parts are damaged, replace the complete shaft assembly.

REASSEMBLE MANUAL STEERING

Clean and inspect all parts and reassemble, as follows. Shims, No. 9, Fig. 2, are available in thicknesses of .063, .065, .067 and .069 inches. When assembled, use the proper amount of shims to maintain a snug fit of adjusting screw, No. 10, Fig. 2, to pinion shafts, Nos. 3 and 5.

1. Install steering shaft and housing with shims, No. 3, Fig. 3. Adjust pre-load on the

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Table of Contents Massey Ferguson 203 Manual Shuttle Transmission

1. Understanding the eBook Massey Ferguson 203 Manual Shuttle Transmission
 - The Rise of Digital Reading Massey Ferguson 203 Manual Shuttle Transmission
 - Advantages of eBooks Over Traditional Books
2. Identifying Massey Ferguson 203 Manual Shuttle Transmission
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Ferguson 203 Manual Shuttle Transmission
 - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Ferguson 203 Manual Shuttle Transmission

- Personalized Recommendations
- Massey Ferguson 203 Manual Shuttle Transmission User Reviews and Ratings
- Massey Ferguson 203 Manual Shuttle Transmission and Bestseller Lists
- 5. Accessing Massey Ferguson 203 Manual Shuttle Transmission Free and Paid eBooks
 - Massey Ferguson 203 Manual Shuttle Transmission Public Domain eBooks
 - Massey Ferguson 203 Manual Shuttle Transmission eBook Subscription Services
 - Massey Ferguson 203 Manual Shuttle Transmission Budget-Friendly Options
- 6. Navigating Massey Ferguson 203 Manual Shuttle Transmission eBook Formats
 - ePub, PDF, MOBI, and More
 - Massey Ferguson 203 Manual Shuttle Transmission Compatibility with Devices
 - Massey Ferguson 203 Manual Shuttle Transmission Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Massey Ferguson 203 Manual Shuttle Transmission
 - Highlighting and Note-Taking Massey Ferguson 203 Manual Shuttle Transmission
 - Interactive Elements Massey Ferguson 203 Manual Shuttle Transmission
- 8. Staying Engaged with Massey Ferguson 203 Manual Shuttle Transmission
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Massey Ferguson 203 Manual Shuttle Transmission
- 9. Balancing eBooks and Physical Books Massey Ferguson 203 Manual Shuttle Transmission
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Massey Ferguson 203 Manual Shuttle Transmission
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Massey Ferguson 203 Manual Shuttle Transmission
 - Setting Reading Goals Massey Ferguson 203 Manual Shuttle Transmission
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Massey Ferguson 203 Manual Shuttle Transmission

- Fact-Checking eBook Content of Massey Ferguson 203 Manual Shuttle Transmission
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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