

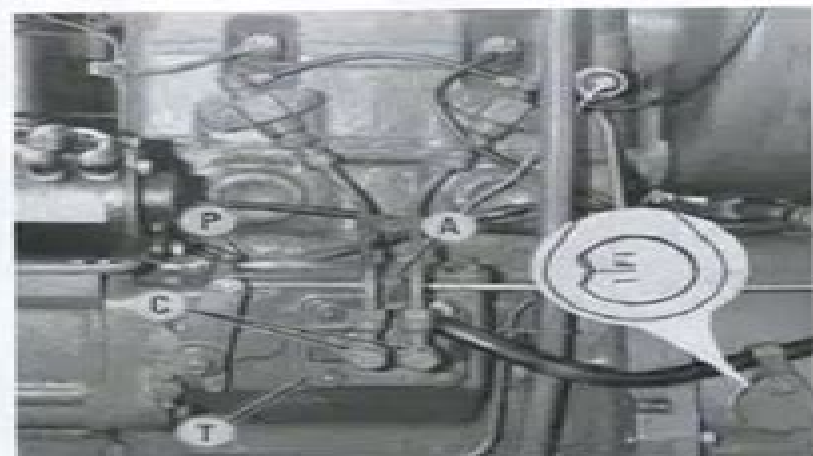


Fig. 50— Installed view of injection pump on Model L210. Inset shows flywheel timing mark for number 1 piston firing position.

- A. Bleed screw
- C. Pressure line fitting
- P. Access plate
- T. Timing shim pack



Fig. 51— View of flywheel timing window on Models L175, L225 and L225DT. Inset shows timing marks aligned for number 1 piston firing position. Bleed screw (B) on filter housing is also shown.



Fig. 52— With access cover (C— Fig. 53) removed, governor arm (A) and rack control pin (P) can be seen. Also shown are pump bleed screw (B), fuel pressure lines (F), high speed stop screw (H) and timing shim pack (S).

open bleed screw on top of filter and allow fuel to flow until air-bubbles disappear and fuel is clear. Note that Model L260 is equipped with a fuel transfer pump as shown at (P— Fig. 49). On this model, it will be necessary to actuate hand pump during bleeding process, all other models are gravity feed and a hand pump is not provided.

Close bleed screw on filter housing while fuel is flowing; open bleed screw on injection pump and allow fuel to flow until air bubbles disappear, then close bleed screw. Injection pump bleed screw is shown at (A— Fig. 50) for Model L210; at (B— Fig. 59) for Model L260; and at (B— Fig. 52) for other models.

Partially open throttle and attempt to start engine. If engine does not start, loosen high pressure fuel lines at injectors and continue to crank engine until fuel escapes from all loosened connections. Tighten compression nuts and start engine.

Fig. 53— Right side view of Model L175 tractor showing throttle linkage and points of adjustment or service. Models L225 and L225DT are similar.

- B. Bleed screws
- C. Access cover
- F. Fuel throttle
- H. High speed stop screw
- L. Locknuts
- M. Maximum fuel limiting stop
- S. Stop lever
- T. Bleed throttle

INJECTION PUMP

The injection pump is a completely sealed unit and no service work or disassembly other than that specified should be attempted without necessary special equipment and training. Specified jobs must be performed under conditions of strict cleanliness. Minute dust particles can damage the diesel fuel system.

Models L175-L225-L225DT

51. TIMING TO ENGINE. Start of injection should occur at 25° BTDC, or when "1 FI", "2 FI" or "3 FI" flywheel timing marks align with timing window as shown in Fig. 51.

To check timing, disconnect fuel pressure lines (F— Fig. 52) leading to injectors. Make sure fuel system is properly bled. Pull decompressor knob out and turn engine slowly until wetness appears at one of the disconnected fittings. The appropriate timing mark ("1 FI" etc.) should align with pointer in flywheel timing window at this time.

Remove shims (S) between injection pump mounting flange and cylinder block to advance timing, or add shims to retard timing. Adding or removing ONE shim will change timing 1° crankshaft degrees or about 4.76 mm (3/16-inch) of flywheel rim.

52. REMOVE AND REINSTALL.

To remove injection pump, first shut off fuel and disconnect fuel supply line at injection pump. Remove high pressure lines leading to injectors. Remove the four mounting stud nuts and lift pump assembly straight up out of cylinder block. Do not lose or damage shim pack located between engine block and mounting flange. Shims control injection timing and same number of shims must be reinstalled unless timing is to be changed.

To reinstall pump, remove access cover (C— Fig. 53), then guide rack control pin (P— Fig. 52) into notch in governor



Kubota Shop Manual Models L175 L210 L225 L225dt L260 K 1

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