

4. TRANSAXLE

2. Disconnect the negative and positive cables (2), (4) from the battery (3).



- (1) Battery holder
(2) Negative cable
(3) Battery
(4) Positive cable

3. Remove the battery holder (1).
4. Remove the battery.

(When reassembling)

■ IMPORTANT

- When connecting the battery cables, connect the positive cable to the battery first.

5.4.2 Removing seat

1. Lift the seat and remove the seat switch cover (1).



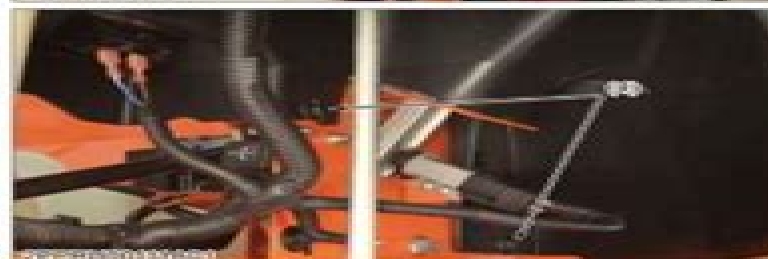
- (1) Seat switch cover
(2) Seat switch harness
(3) Seat base

2. Disconnect the seat switch harness (2) from the seat switch.
3. Remove the seat with the seat base (3).

5.4.3 Removing R.H. fender

1. Remove the bolts (4) securing the R.H. fender (5).

SERVICING 5. Disassembling and assembling



- (1) Choke cable
(2) Throttle cable
(3) PTO switch
(4) Bolt
(5) R.H. fender
(6) Hour meter
(7) Ignition switch
(8) Adjusting dial

2. Remove the adjusting dial (8).
3. Disconnect the throttle cable (2) and choke cable (1).
4. Disconnect the ignition switch (7), PTO switch (3), and hour meter (6).
5. Remove the R.H. fender.

5.4.4 Loosening L.H. fender

1. Remove the bolts (1) securing the L.H. fender (2).



- (1) Bolt
(2) L.H. fender

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**Allis-Chalmers Manufacturing Co.,
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