

| Operating mode | Use                                                           | Velocities                                                                                                                                                      |
|----------------|---------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| T1             | For test operation, programming and teaching                  | <ul style="list-style-type: none"> <li>Program verification: Programmed velocity, maximum 250 mm/s</li> <li>Jog mode: Jog velocity, maximum 250 mm/s</li> </ul> |
| T2             | For test operation                                            | <ul style="list-style-type: none"> <li>Program verification: Programmed velocity</li> <li>Jog mode: Not possible</li> </ul>                                     |
| AUT            | For industrial robots without higher-level controllers        | <ul style="list-style-type: none"> <li>Program operation: Programmed velocity</li> <li>Jog mode: Not possible</li> </ul>                                        |
| AUT EXT        | For industrial robots with higher-level controllers, e.g. PLC | <ul style="list-style-type: none"> <li>Program operation: Programmed velocity</li> <li>Jog mode: Not possible</li> </ul>                                        |

#### Mode selector switch

The user can change the operating mode via the connection manager. The connection manager is a view that is called by means of the mode selector switch on the smartPAD.

The mode selector switch may be one of the following variants:

- With key  
It is only possible to change operating mode if the key is inserted.
- Without key



#### **WARNING**

If the smartPAD is fitted with a switch without a key: An additional device must be present to ensure that the relevant functions cannot be executed by all users, but only by a restricted group of people. The device itself must not trigger motions of the industrial robot or other hazards. If this device is missing, death or severe injuries may result.

The system integrator is responsible for ensuring that such a device is implemented.

#### 5.5.4 “Operator safety” signal

The “operator safety” signal is used for monitoring physical safeguards, e.g. safety gates. Automatic operation is not possible without this signal. In the event of a loss of signal during automatic operation (e.g. safety gate is opened), the manipulator stops with a safety stop 1.

Operator safety is not active in modes T1 (Manual Reduced Velocity) and T2 (Manual High Velocity).

# Kuka Operator Manual

**Tomonobu Senjyu,Chakchai So-In,Amit  
Joshi**

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