

SUPPLEMENT INSTRUCTIONS

Copy Part# 767327, Rev. D

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HELM SEAL KIT #HS5176

All SeaStar Standard Helm Pumps

(See Notice for Exceptions)

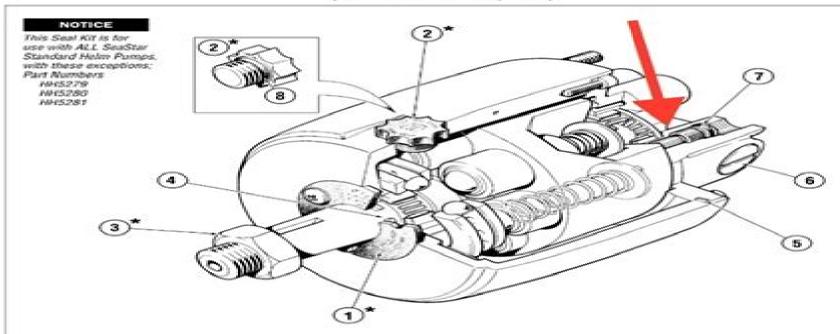


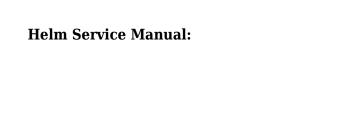
Figure A

*1 763721 1 Molded Front Cover *2 HA5431 1 Fill and Vent Cap *3 747521 1 Jam Nut * Not included in HS5176 Seal Kit. Parts must be	ITEM	PART#	QTY	DESCRIPTION
3 747521 1 Jam Nut	- 1	763721	1	Molded Front Cover
		HA5431	1	Fill and Vent Cap
. Not included in UCS 170 Coal Vit Dade count has	*3	747521	1	Jam Nut
ordered separately.				5176 Seal Kit. Parts must be

ITEM	PART#	QTY	DESCRIPTION
SEAL	KIT # HS	5176	<u> </u>
4	225226	41 4	Front Shaft Seal, 0.210 Quad Ring
5	763222	. 1	Gasket 1/64" Thick, Valve Cover
6	014521	2	O-Ring 0.113 70 Dur N
7	002222	2	O-Ring 0.010 70 Dur N
8	014900		O-Ring 9 x 3 metric 70 Dur N

Helm Service Manual

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