

ification

English
52 lb ft

0 degrees
22 lb ft

14.5 degrees
30 lb ft

125 lb ft

122 lb ft

74 lb ft

43 lb ft

44 lb ft

degrees
49 lb ft

22 lb ft

degrees
45 lb ft

96 lb ft

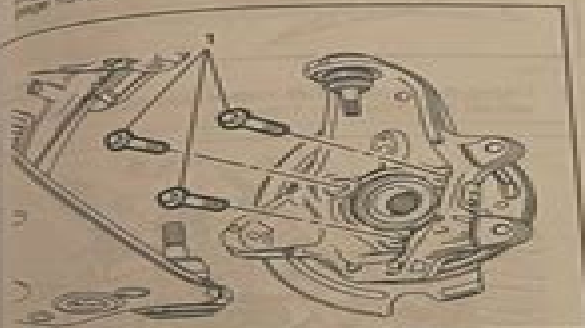
Part Number

Canada
10953488

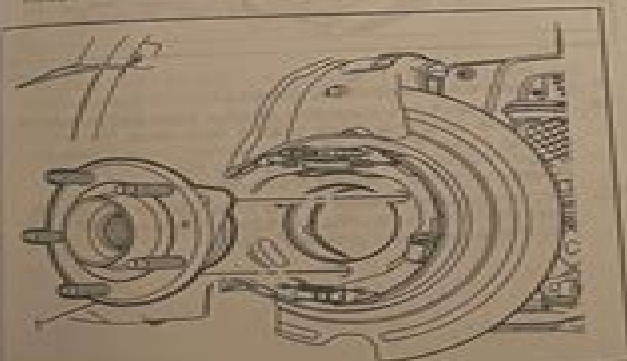
Assembly Instructions Wheel Bearing and Hub Replacement

General Procedure

1. Lift and support the vehicle. Refer to Lifting and Supporting the Vehicle on page 1-27.
2. Remove the tire and wheel assembly. Refer to Tire and Wheel Removal and Installation on page 15-112.
3. Remove the suspension knuckle from the vehicle. Refer to Knuckle Replacement (without J55) on page 15-40 or Knuckle Replacement (with J55) on page 15-43.

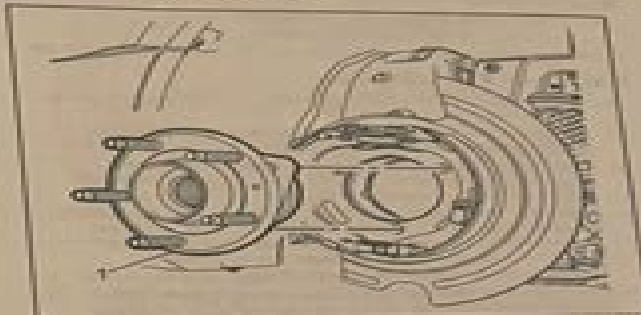


4. Remove the wheel bearing and hub mounting bolts (1). After removing the bolts, clean all Threadlocker® from the threads.

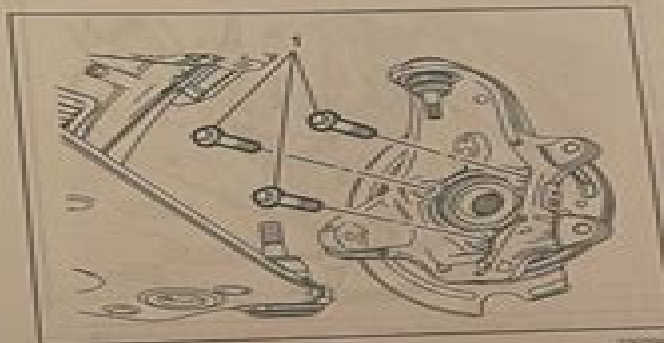


5. Remove the wheel bearing and hub assembly (1) from the suspension knuckle.

Installation Procedure



1. Install the wheel bearing and hub assembly (1) to the suspension knuckle.



Caution: Refer to Fastener Caution on page 0-8.

2. Before installing the bolts, apply NEW Threadlocker® to the threads. Refer to Adhesives, Fluids, Lubricants, and Sealers on page 16-38. Install the wheel bearing and hub mounting bolts (1) and tighten to 130 N·m (96 lb ft).
3. Install the suspension knuckle to the vehicle. Refer to Knuckle Replacement (without J55) on page 15-40 or Knuckle Replacement (with J55) on page 15-43.
4. Install the tire and wheel assembly. Refer to Tire and Wheel Removal and Installation on page 15-112.

Helm 1978 Corvette Service Manual

**James Mann, Mark Hughes, Tom
Falconer**



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