

DESCRIPTION AND MAINTENANCE

This section covers a brief description and function of the various parts of the engine along with complete instructions covering the repair, disassembly and reassembly of the various component parts of the C-10 series engine.

This section has the various subjects arranged alphabetically for convenience in locating.

AIR CLEANERS

Since dirt is the greatest enemy of any internal combustion engine, it is necessary to take every precaution to prevent it from entering the engine. Therefore, one of the most essential preventive measures is proper maintenance of the carburetor air intake air filter. This unit should be cleaned at least once a day or, if operating in very dusty conditions, it should be cleaned every six or eight hours. All connections between the air cleaner and carburetor must be air tight. It is possible, under certain conditions, for enough abrasive laden air to be drawn into the engine through a loose connection to cause rapid wear of the pistons, piston rings and upper cylinder surfaces.

The screen type air cleaner should be removed and washed in gasoline or kerosene, then dipped in clean lubricating oil and replaced on the engine.

The oil bath type air cleaner should be serviced as outlined below.

Each 100 or 150 hours, or until a satisfactory schedule can be worked out, depending on actual operating conditions, the complete air cleaner should be removed from the engine and thoroughly washed and cleaned. (This operation should not be necessary if the oil cup or screen has been changed daily.) A dirty, clogged air cleaner causes loss of power, excessive fuel consumption and dilution of the lubricating oil from the excess fuel.

The air cleaner element must be clean to allow free passage of air or the air cleaner will act as a choke, which would cause a rich combustion mixture, excessive crankcase dilution and loss of power. Clean as follows:

1. Uncover the winged nut or knurled knob on top of the filter and lift the screen and cover from the filter.
2. Wash the screen in clean kerosene, fuel oil or gasoline. If compressed air is available, blow dry, blowing from inside to outside. If, after first washing, it still appears dirty, wash again and repeat until clean. Line this unit, after it is clean, with a piece of clean paper.
3. Remove lower shell, empty the oil and wash the shell as above. Some of these units have a baffle plate in the bottom; remove this before cleaning, so most of the dirt will be found under this plate.
4. Replace lower shell and baffle, if used, and fill with clean lubricating oil (same grade as used in engine or S.A.E. 100 to 120, as indicated by arrow in Illustration No. 2).
5. Before installing the screen, inspect gasket; and, if torn or broken, replace. Now dip the screen or unit in clean lubricating oil and install. This operation is essential since this unit, if needed, will absorb the oil from the lower unit, thus reducing the amount of oil to a point at which efficient air cleaning action is no longer available.

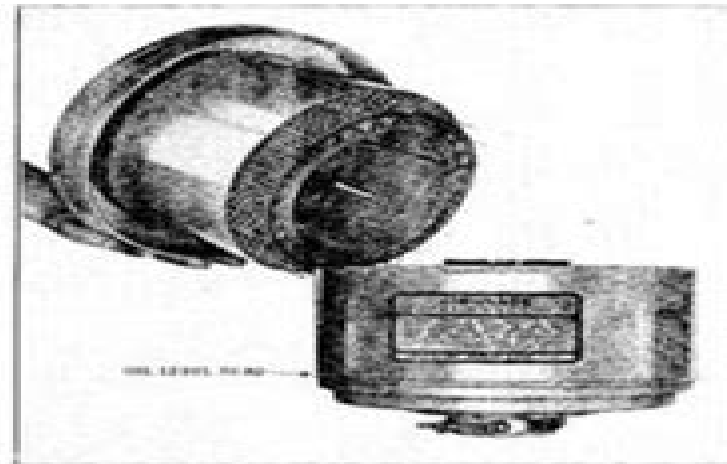


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Hercules Qxld5 Service Manual

Anthony S. Fauci



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