

|                             |                          | Typical Current Range (amps)     |                          |                                  |                         |                                  |
|-----------------------------|--------------------------|----------------------------------|--------------------------|----------------------------------|-------------------------|----------------------------------|
|                             |                          | Direct Current (DC)              | Alternating Current (AC) |                                  |                         |                                  |
|                             |                          | DCEN                             | 70% Penetration          |                                  | (50/50) Balanced Wave A |                                  |
| Tungsten Diameter           | Gas Cup Inside Diameter  | Ceriated, Thoriated, Lanthanated | Pure                     | Ceriated, Thoriated, Lanthanated | Pure                    | Ceriated, Thoriated, Lanthanated |
| 0.040                       | #5 ( $\frac{3}{16}$ in.) | 15-18                            | 20-60                    | 15-80                            | 10-30                   | 20-60                            |
| 0.060 ( $\frac{1}{8}$ in.)  | #5 ( $\frac{3}{16}$ in.) | 70-150                           | 50-100                   | 70-150                           | 30-80                   | 60-120                           |
| 0.093 ( $\frac{3}{32}$ in.) | #8 ( $\frac{1}{2}$ in.)  | 150-250                          | 100-160                  | 140-235                          | 0-130                   | 100-180                          |
| 0.125 ( $\frac{1}{2}$ in.)  | #8 ( $\frac{1}{2}$ in.)  | 250-400                          | 150-200                  | 225-325                          | 15-18                   | 160-250                          |

# Gtaw Amp Chart Guide

**Tobias Bleicker**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **Gtaw Amp Chart Guide:**

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*Welding Journal* ,1982      **The Tube & Pipe Journal** ,2004      **Hydrocarbon Processing** ,1983      **The Oil and Gas Journal** ,1980      **Proceedings of the ... International Conference on Offshore Mechanics and Arctic Engineering** ,1991

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