#### 3.9

#### REMOVAL

- Cover the front fender to protect finish.
- Place a container under the motorcycle to catch excess oil.

#### ALC: THE

Dispose of oil in accordance with local regulations.

- See <u>Figure 3-11</u>. Pull out on the bottom of the oil cooler cover (4) to disengage the lower retaining pins, then pull up and remove cover from oil cooler.
- Remove screws (1) securing the oil cooler (3) to the frame.
- Slide clamps (5) down the oil hoses (6, 7). Disconnect hoses from the oil cooler adapter (8).
- Remove the oil cooler.
- Inspect oil cooler for dirt, debris and damage.
- To remove hoses from the oil cooler, cut clamps (2) using side cutters.

#### INSTALLATION

| PART NUMBER  | TOOL NAME         |  |
|--------------|-------------------|--|
| HD-97087-65B | HOSE CLAMP PLIERS |  |

| FASTENER                   | TORQUE VALUE |              |  |
|----------------------------|--------------|--------------|--|
| Oil cooler mounting screws | 20-22 ft-lbs | 27.1-29.8 Nm |  |

- See Figure 3-11. If replacing the hoses, place new hose clamps (2) on the oil cooler end of the hoses.
- Push the hoses onto the oil cooler fittings.
- Align the hoses and tighten the hose clamps using HOSE CLAMP PLIERS (Part No. HD-97087-658).
- Secure cooler to frame with screws (1). Tighten to 20-22 ft-lbs (27, 1-29.8 Nm).
- Place clamps (5) on hoses. Install the hoses into the fittings of the oil cooler adapter. Secure clamps on hoses.

- Check the condition of grommets (11) and replace as necessary. Install cover (4), upper latches first, then push down and back to engage lower pins into grommets.
- Check oil level and add oil as required.
- After running engine, inspect oil cooler hose fittings for leaks.

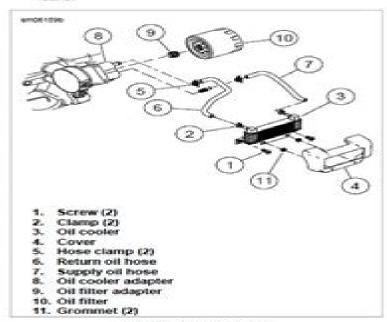


Figure 3-11. Oil Cooler

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**David Kirk** 

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