

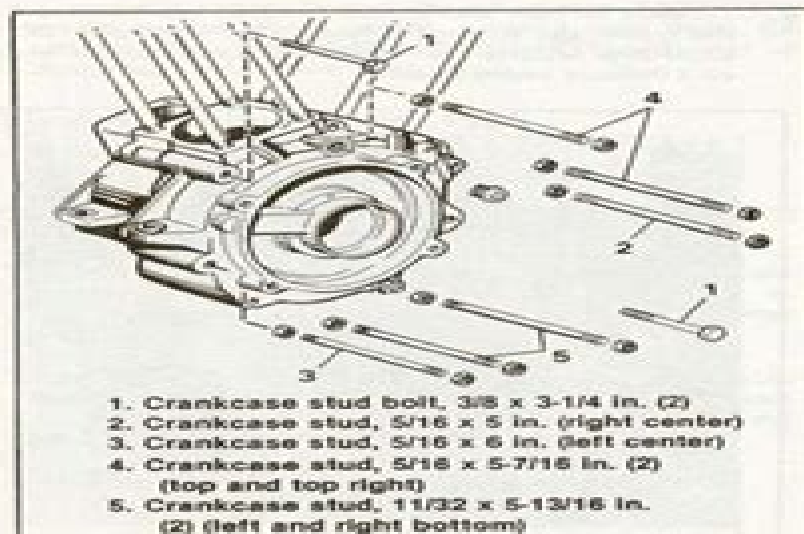


Figure 3-41. Crankcase Studs — Exploded View

5. See Figure 3-42. Position crankcase with gearcase (right) side up. Tap crankcase with soft face mallet to loosen right half. Lift right crankcase half (1) off pinion shaft main bearings (4). Remove spiral lock ring (2) from pinion shaft with tip of screwdriver. Lift bearing washers (3 and 5) with bearings and bearing retainers (4) off pinion shaft.
6. See Figure 3-43. Mount flywheel and left case assembly on press table supporting case on parallel bars and press on end of sprocket shaft with arbor press until flywheel assembly (8) drops out. Remove seal (7), freeing sprocket side bearing half (9), spacer (6) and spacer (10).
7. See Figure 3-44. If left main bearing is to be replaced, press out bearing races (11 and 13, Figure 3-42) from opposite sides of crankcase hole, using **CRANKSHAFT BEARING REMOVAL & INSTALLATION TOOL**, Part No. HD-94547-80. If bearing set is being replaced, remove lock ring (12) using a pin punch or similar tool. Rotate lock ring in groove so that one edge covers oil hole. Insert tool into oil hole with tapered end underneath lock ring. Tap on tool to force one end out of groove as shown in Figure 3-45. Starting at this free end, push ring out of bearing bore.

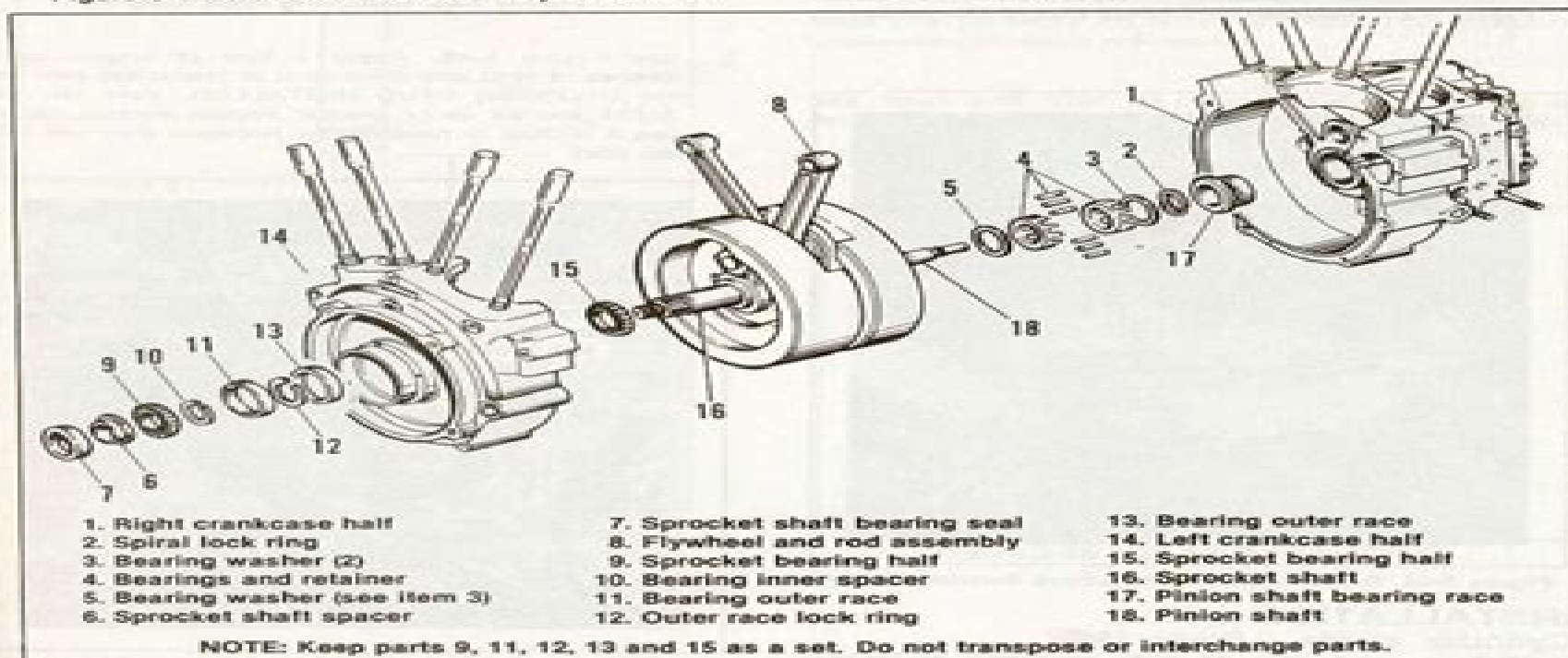


Figure 3-42. Crankcase - Exploded View

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Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarket cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider *WALNECK'S CLASSIC CYCLE TRADER, OCTOBER 2004* Causey Enterprises, LLC,

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