

2. Remove retaining ring securing front camshaft. Discard retaining ring.
3. Remove spacer from front camshaft. Do not mix front and rear camshaft spacers. Front spacer is 0.100 in. (2.54 mm) thick.
4. Using a colored marker, mark one of the links of the secondary cam chain. Maintaining the original direction of rotation during assembly may prolong service life.
5. Slide camshafts and secondary cam chain out of cam support plate.
6. Remove secondary cam chain from cam sprockets.

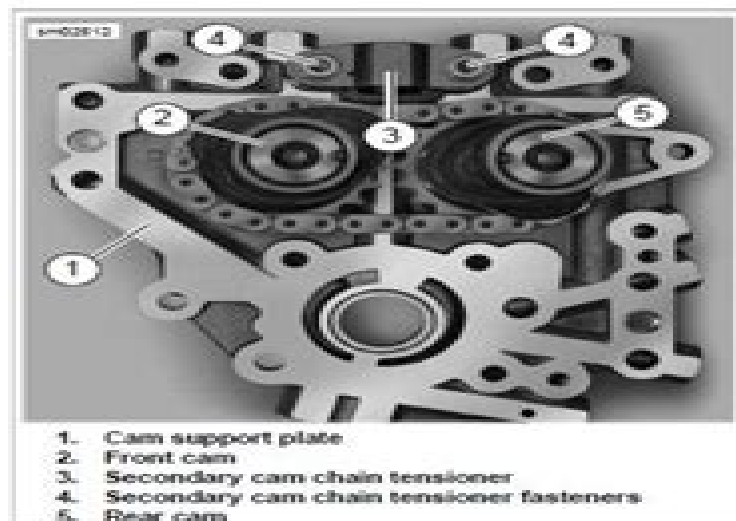


Figure 3-96. Camshafts

Installation

1. See [Figure 3-97](#). Align timing marks on teeth of secondary cam sprockets.

NOTE

Do not mix camshafts during installation. The rear camshaft, which can be identified by the splined shaft, must go into the hole at the rear of the cam support plate.

2. Place the secondary cam chain around the sprockets of both the front and rear camshafts while keeping the timing marks (3) in alignment. To maintain the original direction of rotation, be sure that the mark placed on the chain link during disassembly is visible during installation.

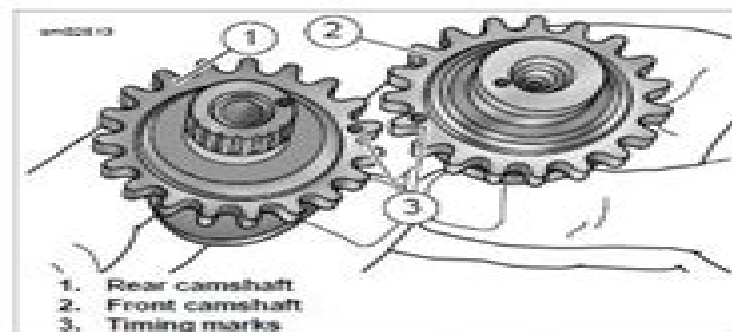


Figure 3-97. Camshaft Timing Marks

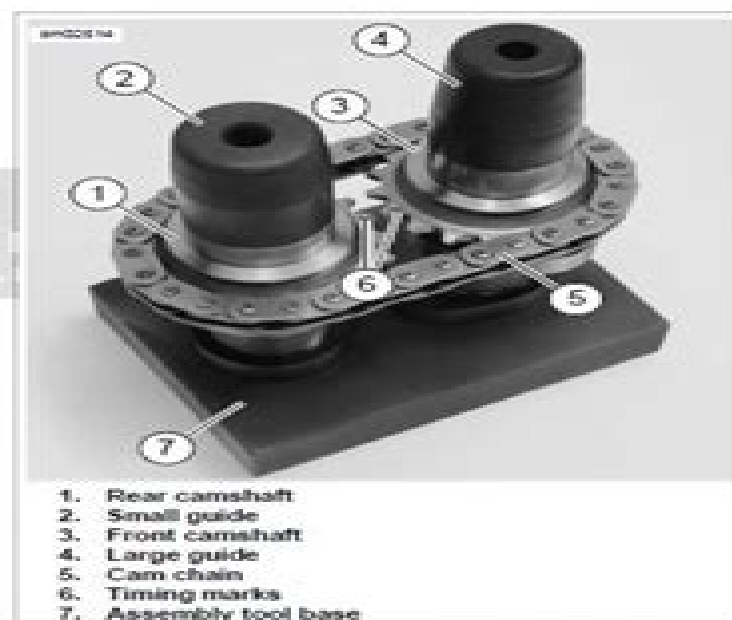


Figure 3-98. Camshaft Assembly Tool

3. See [Figure 3-98](#). Obtain CAMSHAFT ASSEMBLY TOOL (Part No. HD-47956). Place crankcase side of camshaft/cam chain assembly into assembly tool base (7) while maintaining cam timing mark (6) alignment.
4. Place small guide (2) on rear camshaft (1). Place large guide (4) on front camshaft (3).

Harley Davidson Flstsb Service Manual

Max Haynes, Alan Ahlstrand



Harley Davidson Flstsb Service Manual:

Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen,2012-08-31 Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and street wise tips in the fifth volume of his unauthorized guide on the best motorcycle maker in the world Written in straightforward language this guide can help even a motorcycle novice to become an expert mechanic by following Donnys step by step instructions Whether youre looking for detailed service procedures such as fitting engine bearings or simple tips on maintenance Donny is eager to share the expertise hes stockpiled on the Shovelhead over the last forty years Donny shares real stories so you can find solutions to whatever is ailing your Shovelhead Resolve teething problems troubleshoot problematic aspects of the engine and fix whatever comes up with various models Gear ratios torque multiplication and H D and aftermarket tools of the day are prominent in the guide which even includes information on tools Donny invented himself to make your life easier Get the specifications for tightening all the Shovelhead fasteners and adjustments to mechanisms on various models In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the hard core lifestyle that comes with being a Harley rider

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Haynes,Alan Ahlstrand,2009 Haynes manuals are written specifically for the do it yourself yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information

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