

b. DISASSEMBLY/REASSEMBLY

- Clean the outside of the carburetor before disassembly.
- The limiter cap is cemented on the pilot screw and should not be removed unless the carburetor is overhauled.

**⚠ WARNING**

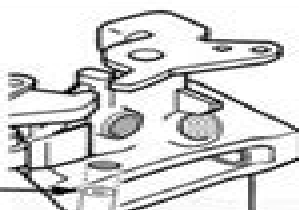
Gasoline is highly flammable and explosive.  
You can be burned or seriously injured when handling fuel.

- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

**5 x 6 mm ACCESS SCREW**

**INSPECTION:**  
Remove access screw to clean the slow speed jet.

**REASSEMBLY:**  
Clean thoroughly with compressed air.



**PILOT JET**  
(nonremovable)

**CARBURETOR BODY**

**CLEANING:** P. 6-11  
**REASSEMBLY:**  
Clean internal passages and orifices with compressed air before installation.

**MAIN NOZZLE**

**REASSEMBLY:**  
Clean thoroughly with compressed air before installation.



**MAIN JET**

Standard main jet size: P. 2-5

**REASSEMBLY:**  
Clean thoroughly with compressed air before installation.



**FLOAT**

**REASSEMBLY:**  
Check for smooth movement after installation.

**INSPECTION:** P. 6-14

**PILOT SCREW**

**REPLACEMENT:** P. 6-14  
Fixed-throttle models (models that do not idle) do not have a pilot screw, but still have the transition ports.

**LIMITER CAP**

**REPLACEMENT:** P. 6-14

**THROTTLE STOP SCREW**

**ADJUSTMENT:** P. 3-13

**FLOAT VALVE**

**REASSEMBLY:**  
Check for worn float valve seat and float valve before installation.



**FLOAT VALVE**



**REPLACE**

**FLOAT PIN**

**SET GASKET**

**FLOAT CHAMBER (with drain bolt)**

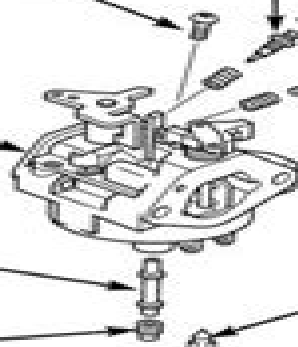
**FLOAT CHAMBER (without drain bolt)**

**SET BOLT**

**REASSEMBLY:**  
After assembly, check for any signs of fuel leakage.

**DRAIN BOLT**

**SEALING WASHER**



# Honda 160cc Engine Manual

**Annelies Wilder-Smith**



## **Honda 160cc Engine Manual:**

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