

GROUP IV - SECTION A - PART 4

PART 4—MANUAL AND POWER STEERING GEAR HOUSING—MF AND TO 35 TRACTORS

INDEX	PAGE
Removing Manual Steering Housing	1
Disassemble Manual Steering	2
Reassemble Manual Steering	2
Adjusting Manual Steering	4
Removing Power Steering Housing	4
Disassemble Power Steering	4
Reassemble Power Steering	5
Adjusting Power Steering	7
Trouble-Shooting	8

DESCRIPTION

The 35 Tractor uses a screw and recirculating ball-nut type steering gear with two pinion shafts which control the steering linkage. The nut is supported on the groove steering shaft by recirculating ball bearings which move the nut vertically when the shaft is turned. Teeth are cut in the upper side of the nut and is engaged in the left pinion shaft gear, which in turn is engaged with the right pinion shaft gear. See Fig. 1.

REMOVING MANUAL STEERING HOUSING

The steering gear housing and instrument panel can be removed as an assembly by the following procedures:

1. Tip the hood assembly forward and drain the cooling system.
2. Disconnect heat sending unit, wires and starter motor cable.
3. Disconnect tractorometer cable, choke rod and oil gauge line. (On Diesel models, disconnect tractorometer cable, fuel shut-off rod and throttle control rod.)
4. Remove air cleaner hose, shut off fuel and remove fuel line.

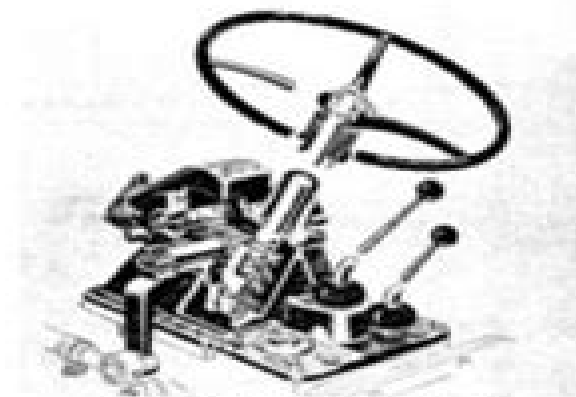


Fig. 1 - 35 Manual Steering Gear Assembly

5. Remove mounting bolts at rear of fuel tank and block-up between tank and rocker arm cover.
6. Remove battery and disconnect drag links from steering arms.
7. Remove bolt securing housing to transmission case also bolt at rear of engine block and lift steering housing assembly from tractor.

Guide For Massey Ferguson 202 Service Manual

Ruth Matteson Blackmore



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Table of Contents Guide For Massey Ferguson 202 Service Manual

1. Understanding the eBook Guide For Massey Ferguson 202 Service Manual
 - The Rise of Digital Reading Guide For Massey Ferguson 202 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Guide For Massey Ferguson 202 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Guide For Massey Ferguson 202 Service Manual
 - User-Friendly Interface

4. Exploring eBook Recommendations from Guide For Massey Ferguson 202 Service Manual
 - Personalized Recommendations
 - Guide For Massey Ferguson 202 Service Manual User Reviews and Ratings
 - Guide For Massey Ferguson 202 Service Manual and Bestseller Lists
5. Accessing Guide For Massey Ferguson 202 Service Manual Free and Paid eBooks
 - Guide For Massey Ferguson 202 Service Manual Public Domain eBooks
 - Guide For Massey Ferguson 202 Service Manual eBook Subscription Services
 - Guide For Massey Ferguson 202 Service Manual Budget-Friendly Options
6. Navigating Guide For Massey Ferguson 202 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Guide For Massey Ferguson 202 Service Manual Compatibility with Devices
 - Guide For Massey Ferguson 202 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Guide For Massey Ferguson 202 Service Manual
 - Highlighting and Note-Taking Guide For Massey Ferguson 202 Service Manual
 - Interactive Elements Guide For Massey Ferguson 202 Service Manual
8. Staying Engaged with Guide For Massey Ferguson 202 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Guide For Massey Ferguson 202 Service Manual
9. Balancing eBooks and Physical Books Guide For Massey Ferguson 202 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Guide For Massey Ferguson 202 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Guide For Massey Ferguson 202 Service Manual
 - Setting Reading Goals Guide For Massey Ferguson 202 Service Manual
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Guide For Massey Ferguson 202 Service Manual
 - Fact-Checking eBook Content of Guide For Massey Ferguson 202 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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