

Easy Fit ID Fittings Specifications

Low Density Polyethylene Pipe

STANDARD NZS 7601:1978 (New Zealand) Polyethylene Pipe (Type 3) For Cold Water Services

Nominal Bore	Inside Diameter		Outside Diameter		Wall Thickness		Working Pressure	
	Min	Max	Min	Max	Min	Max		
mm	mm	mm	mm	mm	mm	mm	MPa	psi
15	11.7	12.7	16.9	17.3	2.3	2.6	0.90	130.50
20	17.9	19.2	24.9	25.4	3.1	3.5	0.80	116.00
25	24.2	25.6	31.2	31.8	3.1	3.5	0.65	94.25
32	30.5	31.9	37.5	38.1	3.1	3.5	0.50	72.50
40	36.8	38.3	43.8	44.5	3.1	3.5	0.45	65.25
50	49.5	51.0	56.5	57.2	3.1	3.5	0.35	50.75

This pipe fits Hansen Easy Fit Poly Fittings size 15mm - 50mm and Hansen Easy Fit ID Compression Fittings size 15mm - 40mm.

High Density Polyethylene Pipe

STANDARD NZS 7602:1977 (New Zealand) Polyethylene Pipe (Type 5) For Cold Water Services

Class C

Nominal Bore	Inside Diameter		Outside Diameter		Wall Thickness		Working Pressure	
	Min	Max	Min	Max	Min	Max		
mm	mm	mm	mm	mm	mm	mm	MPa	psi
15	13.5	14.3	16.9	17.3	1.5	1.7	0.9	130.5
20	20.3	21.2	24.9	25.4	2.1	2.3	0.9	130.5
25	25.2	26.4	31.2	31.8	2.7	3.0	0.9	130.5
32	30.5	31.6	37.5	38.0	3.2	3.5	0.9	130.5
40	35.6	37.1	43.8	44.5	3.7	4.1	0.9	130.5
50	48.8	50.6	60.0	60.8	5.1	5.6	0.9	130.5

This pipe fits Hansen Easy Fit ID Compression Fittings size 15mm - 50mm.

STANDARD NZS 7602:1977 (New Zealand) Polyethylene Pipe (Type 5) For Cold Water Services

Class D

Nominal Bore	Inside Diameter		Outside Diameter		Wall Thickness		Working Pressure	
	Min	Max	Min	Max	Min	Max		
mm	mm	mm	mm	mm	mm	mm	MPa	psi
15	12.7	13.5	16.9	17.3	1.9	2.1	1.2	174.0
20	18.7	19.8	24.9	25.4	2.8	3.1	1.2	174.0
25	23.6	24.8	31.2	31.8	3.5	3.8	1.2	174.0
32	28.5	29.8	37.5	38.0	4.1	4.5	1.2	174.0
40	33.2	34.9	43.8	44.5	4.8	5.3	1.2	174.0
50	45.6	47.6	60.0	60.8	6.6	7.2	1.2	174.0

This pipe fits Hansen Easy Fit ID Compression Fittings size 15mm - 50mm.

Guide To Welding 40mm Hdpe Pipe

Yicheng Fang



Guide To Welding 40mm Hdpe Pipe:

Extrusion Welding of HDPE Plastic Pipe and Sheet Suzie Williams,2007 *Electrofusion of High Density Polyethylene (HDPE) Pipe and Fittings* Suzie Williams,2007 *Thomas Register* ,2004 **Process Pipe and Tube Welding** W Lucas,1991-05-31 Good No Highlights No Markup all pages are intact Slight Shelfwear may have the corners slightly dented may have slight color changes slightly damaged spine **Guide for Welding Mild Steel Pipe** ,2000 **Butt Welding on High Density Polyethylene (HDPE)** Suzie Williams,2007 ANSI/AWS D10. 12-97, Guide for Welding Mild Steel Pipe American Welding Society,1997 Guide for Root Pass Welding of Pipe Without Backing ,2007 Practical Guide to Butt Welded Pipe Fitting/ George A. Molnar George A. Molnar,1982 **29301-16 SMAW Open-Root Pipe Welds Trainee Guide** NCCER,2015-12-01 **Pipe Welding Procedures** Hoobasar Rampaul,2003 A standard reference for decades this new edition of Pipe Welding Procedures continues to reinforce the welder s understanding of procedures Drawing on his extensive practical and teaching experience in the field the author describes in detail the manipulating procedures used to weld pipe joints You will find useful information on heat input and distribution essentials of shielded metal arc technology distortion pipe welding defects welding safety essentials of welding metallurgy and qualification of the welding procedure and the welder Look for new or expanded coverage of Features Root Bead Pulse Current Gas Tungsten Arc Welding Shielded Metal Arc Welding Electrode Welding Steel for Low Temperature Cryogenic Service Down Hill Welding Heavywall and Large Diameter Welding Metallurgy Weld Repair **Pipe Welding** Larry Jeffus,Bryan Baker,2016-01-01 PIPE WELDING 1E is a comprehensive guide to pipe welding that will help you take your career potential to the next level In the surging pipe welding job market you need to not only know basic welding techniques such as pipe layout and assembly you also need to master welding techniques like SMAW GMAW FCAW and GTAW processes This textbook is the practical guide that can help you become a safe effective and marketable pipe welder Important Notice Media content referenced within the product description or the product text may not be available in the ebook version

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Piping and Tubing,1979 **Universal Pipe-fitters' Layout Guide** John L. Matasovic,Universal Welding Supply
Company,1945 **Guide for Hot Tapping on Piping and Other Equipment** ,2011

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