



ISO 7380 Hexagon socket button head screws

Other Standards: ISO 7380

Thread d		M3	M4	M5	M6	M8	M10	M12	M16
P		0.5	0.7	0.8	1	1.25	1.5	1.75	2
b	ref.	18	20	22	24	28	32	36	44
da	max.	3.6	4.7	5.7	6.8	9.2	11.2	13.7	17.7
dk	max.	5.7	7.6	9.5	10.5	14	17.5	21	28
	min.	5.4	7.24	9.14	10.07	13.57	17.07	20.48	27.48
dL	ref.	2.6	3.8	5	6	7.7	10	12	16
ds	max.	3	4	5	6	8	10	12	16
	min.	2.86	3.82	4.82	5.82	7.78	9.78	11.73	15.73
dw	min.	5	6.84	8.74	9.57	13.07	16.57	19.68	26.68
e	min.	2.303	2.873	3.443	4.583	5.723	6.863	9.149	11.429
k	max.	1.65	2.2	2.75	3.3	4.4	5.5	6.6	8.8
	min.	1.4	1.95	2.5	3	4.1	5.2	6.24	8.44
r1	max.	3.7	4.6	5.75	6.15	7.95	9.8	11.2	15.3
	min.	3.3	4.2	5.25	5.65	7.45	9.2	10.5	14.5
rs	min.	0.1	0.2	0.2	0.25	0.4	0.4	0.6	0.6
rt	min.	0.3	0.4	0.45	0.5	0.7	0.7	1.1	1.1
s	nom.	2	2.5	3	4	5	6	8	10
	max.	2.08	2.58	3.08	4.095	5.14	6.14	8.175	10.175
	min.	2.02	2.52	3.02	4.02	5.02	6.02	8.025	10.025
t	min.	1.04	1.3	1.56	2.08	2.6	3.12	4.16	5.2
w	min.	0.2	0.3	0.38	0.74	1.05	1.45	1.63	2.25

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D Siedentop



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BS EN ISO 7380-1: 2011. Button head screws. Part 1: hexagon socket button head screws (ISO 7380-1: 2011) (incorporating corrigendum October 2011). BSI. British Standards Institution, 2011 **UNE-EN ISO 7380-1:2023** Asociación Española de Normalización y Certificación, 2022 **UNE-EN ISO 7380-2:2023** Asociación Española de Normalización y Certificación, 2022 Mastering Digitally Controlled Machines Jean-michel Molenaar, Daniele Ingrassia, 2024-01-30 Take control of your machine building and production processes with computer run tools to safely use or even build a durable machine for use in your garage or even a startup company This book provides best practices for laser cutters 3D printers CNC mills vinyl cutters and more You ll begin by learning the history of digitally controlled tools as well as how they work and what materials you can use with them With this knowledge you won t just learn how to make common machines work you ll go to the next level and build your own machine whether that be a plasma cutter or a CNC milling machine You will learn how they use these tools to create amazing products art and even new machines You ll also find handy overviews of tools software and materials to use in a reference appendix After reading Mastering Digitally Controlled Machines you ll be able to create something for yourself your community or your company What You ll Learn Use accessible computer controlled machines safely to make anything you want to build Fit the right tool and materials with the right projects Build your own CNC machine custom tailored to your project s needs Who This Book Is For People who want to understand how accessible computer controlled tools work and build any kind of product themselves Makerspaces Fab Labs and similar spaces will benefit And people who want to create prototypes and products for themselves or their company startup or to start creating prototypes without much prior knowledge Compendium for Design and Manufacturing of Bolted Joints Toshio Hattori, Tomohiro Naruse, 2025-08-12 This book offers a practical and accessible guide to mechanics material science and design engineering using real world accident cases to illustrate key principles It examines past accidents involving bolted joints exploring mechanical failures root causes and corrective measures It also covers essential topics including mechanical analysis initial tightening techniques and fundamental design methodologies followed by advanced discussions on strength design under axial bending transverse and torsional loads Additional chapters address loosening mechanisms prevention strategies and threaded joint applications in pipe fittings along with insights into delayed fracture mechanisms fretting fatigue countermeasures and emerging fastening technologies The book also provides an overview of international screw fastening standards including ISO JIS and VDI 2230 **EAI International Conference on Automation and Control in Theory and Practice** Michal Balog, Angelina Iakovets, Stella Hrehova, 2023-08-08 This book presents the proceedings of the 15th EAI International Conference on Automation and Control in Theory and Practice ARTEP 2023 held in Star Lesn Slovakia February 8 10 2023 The aim of the conference was to meet the experts in the field of control industrial automation and ICT in the industry from universities colleges and practice The conference aims to draw attention

to modern trends in the field to enable experts pedagogues and scientific researchers to present the results achieved in their work to exchange experiences and establish working contacts between meeting participants The ARTEP proceedings includes papers on automation and control and their integration of technologies such as Industry 4.0 robotics and IoT ARTEP is primarily a conference for scientists and practitioners who develop and study automation management and technologies

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