

Micrometers Rating	Microinches Rating	Applications
25	1000	Unmachined clearance areas benefit from rough, low-grade surfaces resulting from saw cutting or rough forging.
12.5	500	Coarse feeds and heavy cuts yield rough, low-grade surfaces suitable for parts not requiring high precision.
6.3	250	Clearance surfaces with stress requirements and design flexibility benefit from surface grinds, disc grinds, milling, and drilling.
3.2	125	The roughest surface finish is recommended for parts subjected to vibrations, heavy loads, and high stress.
1.6	63	Good machine roughness/finish results from controlled production conditions, fine feeds, and higher speeds.
0.8	32	A high-grade machine finish is ideal for applications with close control and fine surface quality.
0.4	16	High-quality surfaces are achieved through emery buffing, lapping, or coarse honing, where smoothness is crucial.
0.2	8	A fine, high-quality surface finish is used where rings and packings need to slide smoothly across the surface.
0.1	4	When precise design requirements are essential, a refined surface finish is employed for gauge and

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Mr. Rohit Manglik



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