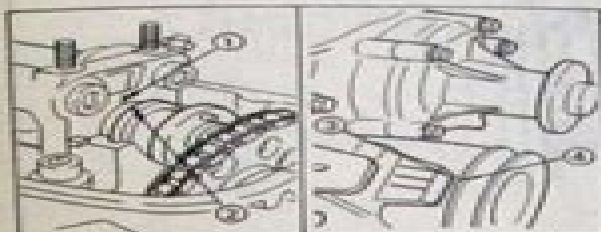
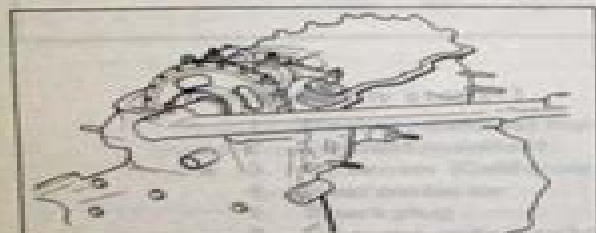


- (3) Install rocker arm springs (A) and (B), then tighten the fixing bolts to the shaft brackets.

Torque	kg-m(lb-ft)	2.1 - 2.3 (15.2 - 16.6)
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- (4) Check that the mark on shaft bracket (1) and on camshaft (2) are in alignment and that the mark "0" (3) on the front cover is aligned with slot (4) in the crank pulley.

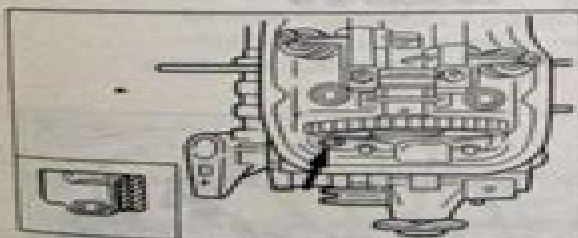


- (5) Attach the camshaft sprocket to the camshaft.

Torque	kg-m(lb-ft)	7.0 - 9.0 (50.6 - 65.0)
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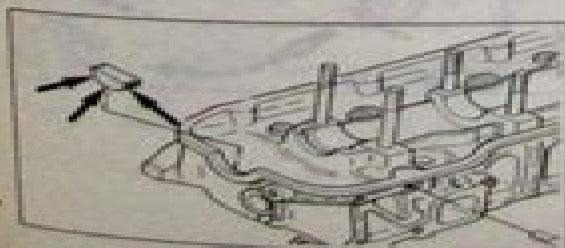
- (1) Camshaft sprocket
- (2) Crank pulley
- (3) Front cover
- (4) Slot
- (5) Camshaft
- (6) Timing chain
- (7) Timing chain guide
- (8) Timing chain tensioner
- (9) Timing chain adjuster
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- (6) Set the automatic adjuster by turning the adjuster slide pin 90 degrees counter-clockwise with a screw driver. When the automatic adjuster installation is completed check the timing chain for proper tension.



3-4. Rubber plug

Apply liquid gasket to the arched portion of the rubber plug to prevent oil leaks.



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