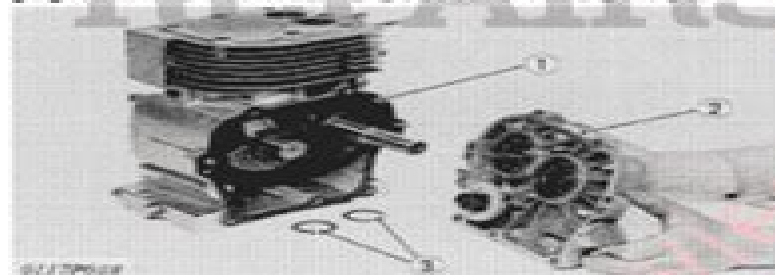


### [3] PISTON AND CONNECTING ROD



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### Cylinder Case Cover

1. Hold the cylinder case cover (2) with a hand and tap the shaft end with a plastic hammer to remove the cylinder case cover.

#### ■ NOTE

- The cylinder case cover is fixed at two places by knockout pins, and thus cannot be removed easily. Never try to pry it open with a screwdriver, etc.
- Remove the cover in parallel to the PTO shaft very carefully to prevent the PTO shaft from scraping the lip surface of the oil seal.
- Shims (3) are installed in the crankshaft and the camshaft. Put a tag to each shim for identification. The GS160-3 series also has a collar on the crankshaft.
- The cylinder case gasket (1) must be replaced with a new one.

	mm [in.]
A	34 [1.34]
B	26.5 [1.004]
C	30 [1.18]
D	17 [0.67]
E	30 [1.18]
F	22 [0.87]

(When reassembling)

- Shim thicknesses differ. Therefore, they must be reassembled in their original position.

Tightening torque	Cylinder case cover screw	13.7 to 19.6 N·m 1.4 to 2.0 kgf·m 10.1 to 14.5 ft-lbs
----------------------	------------------------------	---

- (1) Cylinder Case Gasket  
(2) Cylinder Case Cover  
(3) Shims  
-a for crankshaft  
-b for camshaft (except R type)  
-c for camshaft (R type)

### Camshaft and Tappet

1. Put the cylinder block upside down.
2. Pull out the camshaft and the cam gear as a unit.
3. Remove the tappets.

#### ■ NOTE

- Intake and exhaust tappets are of an identical shape, and need to be distinguished with a tag, etc.



6UJ7P629

# Kubota Gs 160 Workshop Manual

**BM King**



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