





Cylinder Block Cover

1. Remove the cylinder block cover.

(When reassembling)

Tightening Cylinder block cover torque screw	7.85 to 9.32 N·m 0.60 to 0.95 kgf·m 5.79 to 6.87 ft-lbs
---	---

Connecting Rod Cap

- Turn the flywheel to bring the piston to the bottom dead center.
- Remove the connecting rod screws (1) to remove the connecting rod cap (2).

(When reassembling)

- Apply engine oil to the crank pin bearing.
- Align the marks (3) on the connecting rod cap and connecting rod, and then assemble them so that their marked side are on the same plane, and face upward.

IMPORTANT

 Apply engine oil to the entire connecting rod screws surface.
 Screw it lightly by hand and fully insert it. If it

Screw it lightly by hand and fully insert it. If it cannot be screwed in lightly, clean the thread. If it is still hard to screw, replace the screw.

tongue tone tone tone tone tone tone tone ton	Tightening tongue	Connecting rod screw	14.7 to 18.6 N-m 1.5 to 1.9 kg/-m 19.8 to 13.7 ft-lbs
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- (1) Connecting Rod Screw
- (2) Connecting Rod Cap
- City Mark

Kubota Kubota Engine Zb400 Service Manual

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