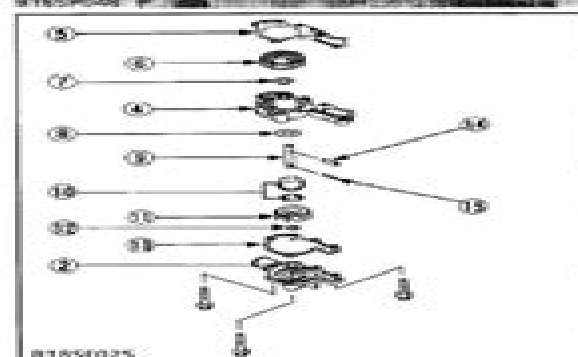


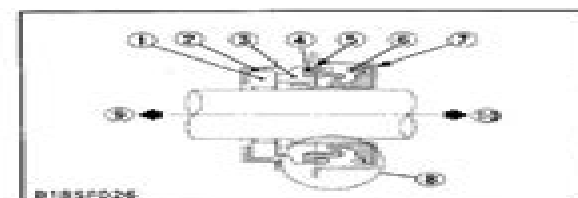
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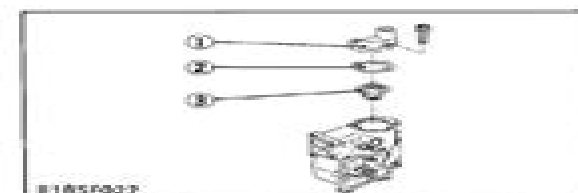
B185P024



B185P025



B185P026



B185P027

Water Pump

1. Drain the coolant and separate the engine from the vehicle. (See "1(1) Separating Engine".)
2. Disconnect the radiator hose (3) and bypass hose (1) from the water pump.
3. Unscrew the water pump mounting screws and remove the water pump assembly.
4. Remove the pump gear (6).
5. Pull out the pump shaft (9) with the impeller (11).

NOTE

- Do not attempt to remove the mechanical seal (10), oil seal (8) and O-ring (12) unless they are to be replaced.

(When reassembling)

- Replace the gasket (5) (13) with new one.
- Coat thin film of engine oil on the pump shaft (9) to avoid oil seal damage.
- Coat mating surfaces of mechanical seal, between the mating ring and seal ring, with fresh water. (See "Mechanical Seal".)

Tightening torque	Water Pump mounting screw	MS	5.9 to 7.8 N·m 0.6 to 0.8 kgf·m 4.3 to 5.6 ft·lbs
		MSB	13.7 to 15.6 N·m 1.4 to 1.9 kgf·m 10.1 to 13.7 ft·lbs

(1) Bypass Hose	(9) Pump Shaft
(2) Pump Cover	(10) Mechanical Seal
(3) Radiator Hose	(11) Impeller
(4) Pump Case	(12) O-ring
(5) Gasket	(13) Gasket
(6) Pump Gear	(14) Dowel Pin
(7) Washer	(15) Dowel Pin
(8) Oil Seal	

(Mechanical Seal)

- Mechanical seal parts are shown in the figure.
- If these parts are damaged, replace the seal as a set.
- When installing the mating ring (1) into the cup gasket (2), moisten outside of the mating ring with fresh water.
- When installing the mechanical seal assembly, mating surfaces between the mating ring (1) and seal ring (3) should be coated with fresh water.

(1) Mating Ring (Flushing Seat)	(6) Coil Spring
(2) Cup Gasket (Cushion Ring)	(7) Casing
(3) Seal Ring	(8) Cartridge
(4) Bellows	(9) Impeller Side
(5) Spring Retainer	(10) Gear Side

Thermostat

1. Drain the coolant and remove the radiator, cooling fan and cooling air duct. (See "1(1) Separating Engine".)
2. Unscrew the thermostat cover screw and remove the cover and thermostat.

(When reassembling)

Tightening torque	Thermostat cover screw	5.9 N·m 0.6 kgf·m 4.3 ft·lbs
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(1) Thermostat Cover	(2) Thermostat
(2) Gasket	

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Table of Contents Kubota T1760 Engine Manual

1. Understanding the eBook Kubota T1760 Engine Manual
 - The Rise of Digital Reading Kubota T1760 Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota T1760 Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota T1760 Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota T1760 Engine Manual
 - Personalized Recommendations
 - Kubota T1760 Engine Manual User Reviews and Ratings
 - Kubota T1760 Engine Manual and Bestseller Lists

5. Accessing Kubota T1760 Engine Manual Free and Paid eBooks
 - Kubota T1760 Engine Manual Public Domain eBooks
 - Kubota T1760 Engine Manual eBook Subscription Services
 - Kubota T1760 Engine Manual Budget-Friendly Options
6. Navigating Kubota T1760 Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota T1760 Engine Manual Compatibility with Devices
 - Kubota T1760 Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota T1760 Engine Manual
 - Highlighting and Note-Taking Kubota T1760 Engine Manual
 - Interactive Elements Kubota T1760 Engine Manual
8. Staying Engaged with Kubota T1760 Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota T1760 Engine Manual
9. Balancing eBooks and Physical Books Kubota T1760 Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota T1760 Engine Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kubota T1760 Engine Manual
 - Setting Reading Goals Kubota T1760 Engine Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kubota T1760 Engine Manual
 - Fact-Checking eBook Content of Kubota T1760 Engine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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