

REF ALL HOME

Zero X

+0.0000

Scale +1.0000

Zero Y

+0.0000

Scale +1.0000

Zero Z

+0.0000

Scale +1.0000

Zero 4

+0.0000

Radius Correct

OFFLINE

On/Off
Function

To Go

Machine
Control

Soft
Limits

File: No File Loaded

Load Manual

Load Manual

Wt Manual

Begin
Toolpath

Display
Mode

Jog
Follow

Cycle Start
+ALT-R+

Feed Hold
+Spin

Stop
+ALT-S+

EMG Code

Reset File

Clear G-Code

Load G-Code

Set Start Line

Line: 0

Reserve Call

Single Tool Path

Reserve Run

Block Delete

MT Optional Stop

Feed Call

Overl

CV Mode

Reset

Mode Active

G-Code

M-Code

Tool

Z Inset

+0.000

Tool Information

Tool 0

Dia. +0.0000

H +0.0000

Run Tool Time

Reserve

Reset

Elapsed 00:00

Avg (M0-M15) (M3-M5)

Feed Rate

OverFeed PRO %

100

PRO

Feedrate 6.00

Units/Min 0.00

Units/Rev 0.00

Spindle Speed

Spindle (M11) SRO %

100

RPM 0

S-ov 0

Spindle Speed 0

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Shasha Hu



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