



5. Crankshaft Bearing Cap

- 1) Lubricate the bearing cap bolts with engine oil.
- 2) Install the bearing caps to the crankshaft.
The arrow mark must be pointing to the front of the engine.
- 3) Tighten the bearing cap bolts to the specified torque a little at a time in the numerical order shown in the illustration.



Crankshaft Bearing Cap Bolt Torque

kg-m(lb.ft)
 24.0 ± 1 (173.5 \pm 7.2)

- 4) Check that the crankshaft turns smoothly by manually rotating it.



6. Timing Gear Case

- 1) Apply liquid gasket to the timing gear case surfaces contacting the cylinder body.
- 2) Tighten the timing gear case bolts to the specified torque.

Timing Gear Case Bolt Torque

kg-m(lb.ft)
 2.6 ± 0.5 (18.8 \pm 3.6)



8. Camshaft

Tighten the thrust plate bolts through the camshaft gear hole.

Thrust Plate Bolt Torque

kg-m(lb.ft)
 2.6 ± 0.5 (18.8 \pm 3.6)

Camshaft Gear Bolt Torque

kg-m(lb.ft)
 16 ± 1.5 (115.7 \pm 10.5)



9. Idler Gear Shaft

Use the thrust collar fixing bolt as a guide to install the idler gear shaft.

The oil port must be facing the camshaft.

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M Tight



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Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha,1981 Isuzu Workshop Manual Isuzu Jidōsha Kabushiki Kaisha. Service Department. Overseas Sales Division,1982 **Isuzu Diesel Engine 6BB1 6BD1 6BD1T** , *Power Farming in Australia and New Zealand Technical Manual* ,1989 Isuzu Diesel Engine 6BB1, 6BD1, 6BC1T Isuzu Jidōsha Kabushiki Kaisha,1986 *Implement & Tractor Red Book* ,1988 **Fishing Gazette** ,1978 **Farm Machinery & Tractor Facts** ,1983 **Farm Equipment Red Book Issue** ,1990 *Isuzu Workshop Manual* ,1986* **Isuzu Workshop Manual G161Z Model Gasoline Engine** Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1975 Boletín judicial ,1988 **Isuzu Workshop Manual** Isuzu Jidōsha Kabushiki Kaisha,1981 Engine Electricals - All Models Workshop Manual Isuzu Motors Limited,1980 **Workshop Manual for the Isuzu Diesel Engine** Isuzu Motors,1971 For 6 cylinder trucks produced in 1973 **Workshop Manual for the Isuzu Diesel Engine** Isuzu Jidōsha Kabushiki Kaisha,Isuzu Motors,1971 *Isuzu Automobile American* Isuzu Motors Inc,1988 **Isuzu Workshop Manual G161Z Gasoline Engine (workshop Manual)**. Isuzu Motors Limited,1975* **Isuzu Workshop Manual** Isuzu, Motors Ltd,19?? **Workshop Manual 1983 Isuzu I-Mark (PF)** American Isuzu Motors Inc,1983

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