

no3 specification model) == (ENGINE) == 1B-1 Engine Mechanical (BHK) Euro3 specification and Euro2 specification) == 1B-1

Update Date : 2017-02-23 Print Date : 2022-07-21

# 1B-14 Engine Mechanical (BHK) Euro3 specification and Euro2 specification)

- 1. Tighten the supply pump with the nut and bolt.

| Tightening torque |                            |
|-------------------|----------------------------|
| Nut (10)          | 20 N·m (2.0 kg-m/15 ft·lb) |
| Nut (2)           | 16 N·m (1.7 kg-m/12 ft·lb) |
| Bolt (2)          | 17 N·m (1.8 kg-m/13 ft·lb) |
| Bolt (3)          | 12 N·m (1.2 kg-m/9 ft·lb)  |



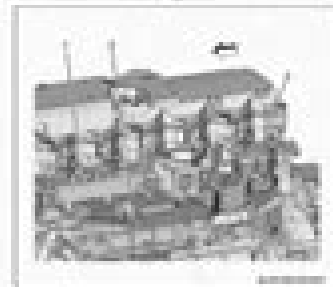
- Legend
1. Supply pump
  2. Bracket
  3. Gear
  4. Nut
  5. Bolt
  6. O-Ring
  7. Crank
  8. Nut
  9. Bolt
  10. Bolt
  11. Bolt

- Check once again that the timing mark (green standard) line alignment mark is aligned to 0°, and that the timing pump gear alignment mark is aligned.
- If the marks are not aligned, reassemble the parts.
- After checking the timing, attach the cap to the fuel pump housing.

- 10. Attach the inlet cover (7). Refer to "Cylinder Head".



- 11. Attach the inlet cover spacer.



- Legend
1. Inlet cover
  2. Inlet cover spacer
  3. O-Ring

- 12. Attach the inlet pipe and the intake throttle.

| Tightening torque      |                            |
|------------------------|----------------------------|
| Inlet pipe             | 20 N·m (2.0 kg-m/15 ft·lb) |
| Intake pressure sensor | 3 N·m (0.3 kg-m/2 ft·lb)   |
| Intake throttle        | 20 N·m (2.0 kg-m/15 ft·lb) |

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# Engine Mechanical (BHK) Euro3 specification and Euro2 specification) 1B-15

- Before assembling the supply pump, line up the alignment marks (dots) on the gear (2) and bracket (7).



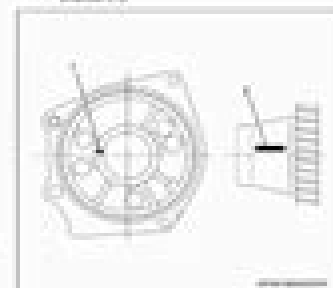
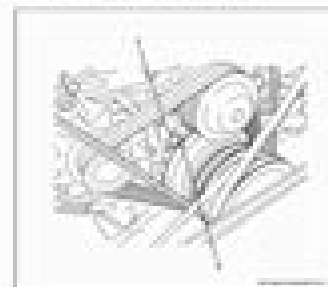
- Legend
1. O-ring
  2. Oil filter
  3. Bolt
  4. Bracket

- Tighten the two parts of the oil filter drain.

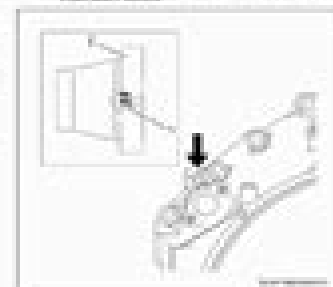
Tightening torque: 20 N·m (2.0 kg-m/15 ft·lb)

- 3. Attach the supply pump, the gear and the bracket together to the cylinder block.
- Rotate the engine forward, and line up the pointer position (7) with the 0° mark (2) on the perimeter of the crank.

NOTE  
Check that the #1 cylinder is in the top.



- Insert the supply pump horizontally into the cylinder block.
- When locking at the gear (2) on a vertical surface from the sensor hole (7) on the upper of the fuel pump housing, check that the white paint alignment marks can be seen as in the illustration below.



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