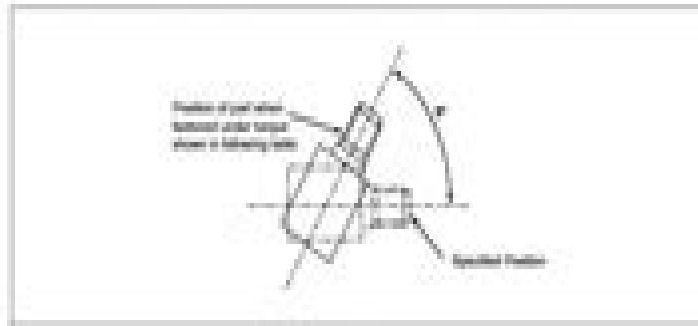


- (2) If the position of the fastened part is different from the specified one, at an angle of  $\theta$ , the part shall be further fastened to the specified position.



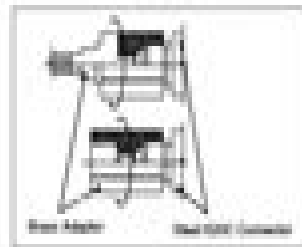
#### 4.7 Specifications of tightening torque of the brace connector

##### 4.7.1 Applicable parts

Brace connector for Nylon Tube

##### 4.7.2 Summary of specifications

The specifications of tightening torque of the brace connectors are as follows.



##### (1) Adapter - Flare union (male)

kg·m (N·m)

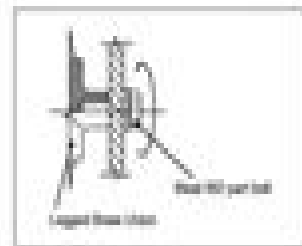
Screw size	Hex	Tightening torque
M12x1.5	17	11.8-18.7 (12.5-15.6)
	18	18.8-29.5 (20.0-31.6)
M16x1.5	18	18.8-29.5 (20.0-31.6)
M18x1.5	22	34.9-59.4 (37.0-63.1)
M20x1.5	27	47.0-77.0 (50.0-82.5)
M22x1.5	27	47.0-77.0 (50.0-82.5)

##### (2) Lagged union - Bolt

kg·m (N·m)

Screw size	Hex	Tightening torque
M16x1.25	12	11.8-18.7 (12.5-15.6)

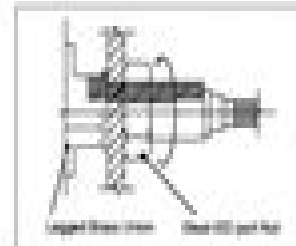
- Allow a margin of 8 mm for bolt mating.



##### (3) Through flange type union - Nut

kg·m (N·m)

Screw size	Hex	Tightening torque
M16x1.5	17	47.0-77.0 (50.0-82.5)
M20x1.5	18	50.0-79.0 (53.0-84.0)



##### (4) Through flange type union (flange nut) - Nut

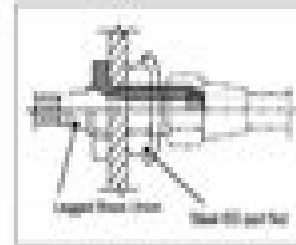
• Pay attention when using a through flange type.

kg·m (N·m)

Screw size	Hex	Tightening torque
M16x1.5	17	through type cannot be used. <sup>1)</sup>
M18x1.5	22	33.9-59.4 (36.0-63.1)
M20x1.5	24	44.1-69.0 (46.0-73.0)
M22x1.5	26	through type cannot be used. <sup>1)</sup>

<sup>1)</sup> Cannot be used because of dimensions.

<sup>2)</sup> The structure prohibits tightening beyond the specified torque.

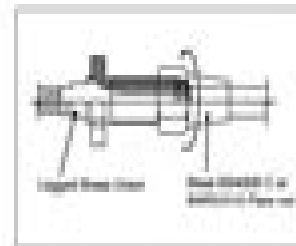


##### (5) Flare union (male) - Flare nut

• Be sure to distinguish from the general tightening torque of the flare nut.

kg·m (N·m)

Screw size	Hex	Tightening torque
M12x1.5	17	18.8-29.5 (20.0-31.6)
M14x1.5	17	18.8-29.5 (20.0-31.6)
M16x1.5	18	38.9-44.1 (41.0-46.0)
M20x1.5	24	49.0-59.0 (52.0-63.0)



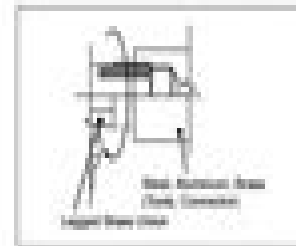
##### (6) PT screw

kg·m (N·m)

Screw size	Hex	Tightening torque
PT10	-	2.0-14.7 (2.1-15.0)
PT16	-	6.8-16.3 (7.2-17.0)
PT20	-	8.8-16.3 (9.3-17.0)
PT22	-	8.8-17.0 (9.3-18.0)

- Refer to Section 4.6 for the mounting procedure of the above-mentioned taper pipe thread and nut.

- Follow similarly for chrome-plated screws - 4-Copper unions.



# Isuzu Workshop Manuals Brakes

**Daniela Niemeyer**



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