
ASNT LEVEL III: LIQUID PENETRANT TESTING 3 OF 5 QUESTIONS AND CORRECT ANSWERS WITH COMPLETE SOLUTIONS

5.15 An aircraft landing gear part was tested with a Type I, Method B, level 2 penetrant; no indications were detected. Later, the rod was retested with a Type I, Method D, level 3 penetrant using solvent suspended developer from a spray can. Many fine, dim indications were scattered over all the part. These indications could be caused by: - ANSWER ☒ cracks normally found in hard chrome plate

5.16 Two forged aircraft wing attach fittings were submerged in a tank containing Type I, Method B, level 3 penetrant; they remained submerged for 30 min and were then put on a drain rack. The operator processed one before going home; no indications were found. The next morning, the penetrant on the second part was dry and the part had to be re-dipped to wash it. Solvent suspended developer was used on the second one (as it was on the first); however, this fitting showed a group of very fine indications on each side of the bottom clevis holes. The indications are most likely: - ANSWER ☒ stress corrosion cracks

5.17 Stress corrosion appears as very fine, sharp, jagged indications. It is also common for a number of small, sharp, parallel indications to be found. If stress corrosion is suspected, which of the following developers should be used? - ANSWER ☒ Solvent suspended developer

5.18 During the testing of turbine blades, the inspector wiped the indications off the leading edge and reapplied the developer. Some of the small indications did

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Judd E. Hollander



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Materials Evaluation ,2000 *Non-Destructive Testing Standards* Harold Berger,1977 **Nondestructive Testing Methods for Steel Bridges** ,1986 Index and Directory of U.S. Industry Standards ,1987 *Industrial Radiography and Non-destructive Testing* ,1997 **Principles and Applications of Liquid Penetrant Testing** Bernie Boisvert,1992

Associations' Publications in Print ,1984 1981 in 2 v v 1 Subject index v 2 Title index Publisher title index Association name index Acronym index Key to publishers and distributors abbreviations ASNT Level II Study Guide William Spaulding,Mark Hermes,American Society for Nondestructive Testing,1997-10 *ASTM Special Technical Publication* ,1977

Laboratory Manual of Test Procedures, 2001 as Revised Colorado. Department of Transportation. Materials and Geotechnical Branch,2001 **Subject Guide to Books in Print** ,1993 *Practical Applications of Neutron Radiography and Gaging* Symposium on Practical Applications of Neutron Radiography and Gaging,1976 *Training and Development Organizations Directory* Janice W. McLean,1994 This reference is a guide to more than 2500 companies that produce more than 12 000 workshops seminars videos and other training programmes that enhance skills and personal development

Visual and Optical Testing Michael W. Allgaier,Stanley Ness,Paul McIntire,1993 **Paperbound Books in Print** ,1992 Kirk-Othmer Encyclopedia of Chemical Technology, Nickel and Nickel Alloys to Paint and Pigment Dispersing Kirk-Othmer,1995-12-22 **ASNT Level III Study Guide** Charles W. Eick,W. E. Mooz,2003-01-01 **Encyclopedia of Chemical Technology: Nickel and nickel alloys to paint** Raymond Eller Kirk,1991 Contains a library of information for the chemical industry The 4th edition has undergone a complete revision with the inclusion of many new subjects which reflect the growth in chemical technology through the 1990s The book includes expanded coverage of biotechnology and materials science **API Bulletin** ,1990 **Bulletin on Referenced Standards for Committee 6, Standardization of Valves and Wellhead Equipment** American Petroleum Institute. Production Department,1990

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