

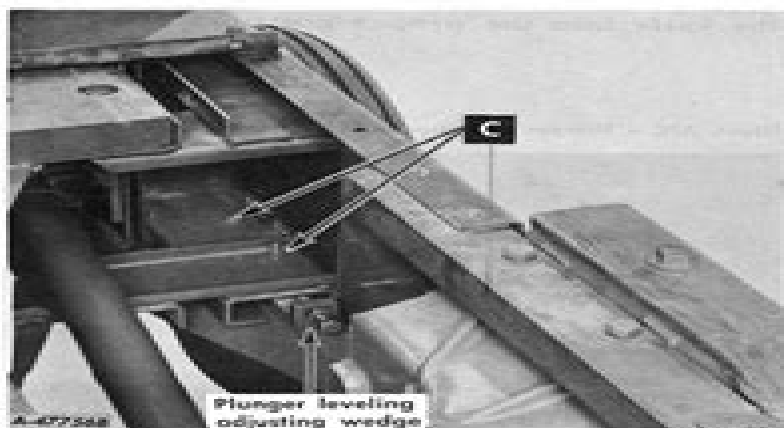
CARE OF YOUR BALER . . . Bale chamber and plunger



Illustr. 31A - This wedge is used to level plunger so plunger hay knife is parallel to the stationary knife.

With the top and bottom plunger runner guide angles loose, you are ready to adjust the knife clearance.

1. Level the plunger by loosening the two bolts "C" (Illustr. 31B) and adjusting the leveling wedge (Illustr. 31A and 31B) until the knives are parallel to each other. The plunger should then be moved to the right until there is 1/32 inch clearance between the plunger hay knife and the stationary knife.



Illustr. 31B - This picture shows the plunger and plunger leveling adjusting wedge.

2. Adjust the plunger runner guide angles against the plunger snugly to maintain the knife clearance you have provided and tighten the three bolts "A" (Illustr. 30B), the five bolts "B" (Illustr. 30C), and the two bolts "C" (Illustr. 31B).

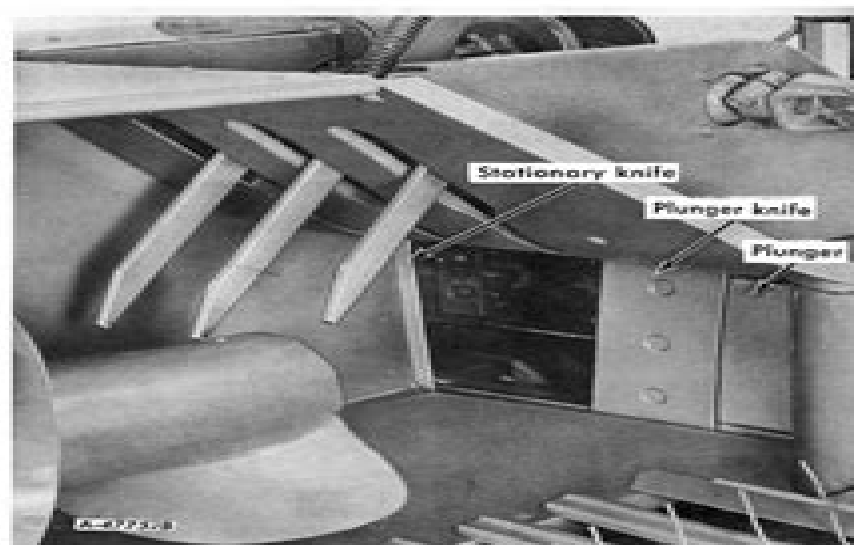
The plunger runner parts are spring steel and should require a minimum of attention.

SHARPENING PLUNGER AND STATIONARY KNIVES

The plunger knife and stationary knife must be kept sharp. A dull knife, which doesn't slice the hay cleanly, increases the load on the baler and makes a ragged bale.

You can remove the plunger hay knife for sharpening while the plunger remains in the bale chamber. Move the plunger into a position which brings the plunger knife opposite the feed opening (Illustr. 31C). Then, by loosening the knife bolts (nuts are inside plunger), you can remove the knife through the feed opening. Knives are double edged to double the time between sharpening.

Illustr. 31C - Here the plunger hay knife is shown in position for removal through the feed opening. It is attached to the plunger by means of three bolts (nuts are on the inside of the plunger).



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